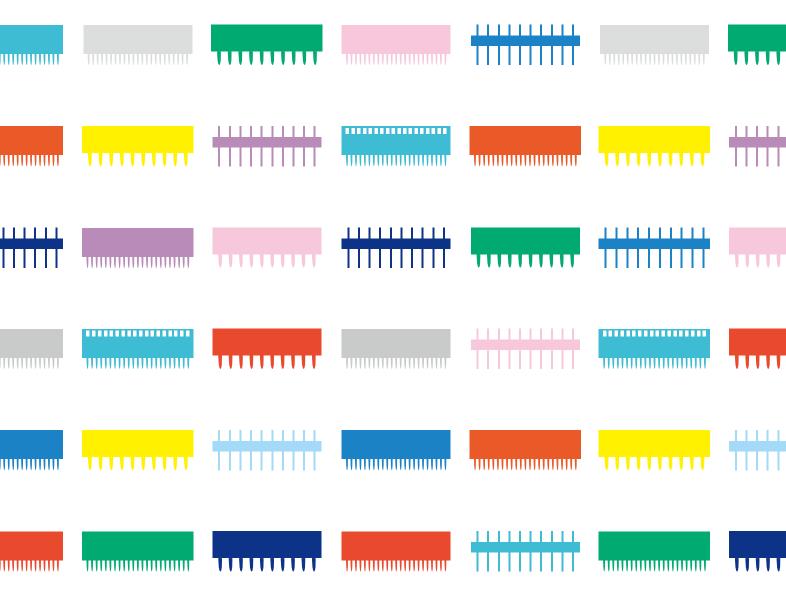
KEL Product Handbook





Connection technology of KEL well leads the advanced technology





Connecting customers with trust.

KEL places the utmost importance on the communication with customers.

KEL contributes to solving customer's tasks with substantial communication and abundant connection technology cultivated over many years. Established in 1962, KEL has been a professional manufacturer of industrial connectors business. It is also the history that KEL continued pursuing excellent connection reliability and high functionality while electronics equipment became miniaturized and advanced functions. Through substantial communication, KEL has clarified the issues that customers must solve and demands that will lead to the next generation. KEL has continued to offer new products that always go one step ahead by continuing its own research and development. KEL intends to offer cutting-edge technical proposals and high-function products in the area of connection technology for the brilliant future developed by electronics. KEL will responds to intense progress technology and market environment with creativity. Please keep expecting KEL's advanced technology and product development in the future.



KEL Corporate Profile

Trade Name : KEL CORPORATION
Established : July 23, 1962
Total Capital : 1,617 Million Yen

President : Akira Kasuga Head Office Address : 6-17-7

Nagayama, Tama-shi,

Tokyo 206-0025, Japan

URL: www.kel.jp



Head Office

Manufacturing Locations

Yamanashi Factory / Nishi-Yatsushiro-gun, Yamanashi, Japan Nagano Factory / Kita-Azumi-gun, Nagano, Japan Minami-Alps Factory / Minami-Alps-shi, Yamanashi, Japan

Overseas Locations

KEL (Shanghai) Corporation

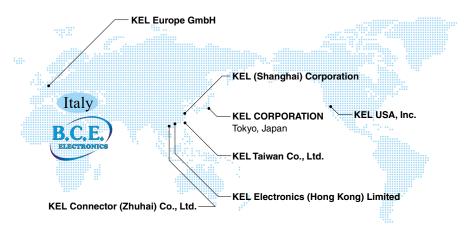
KEL Electronics (Hong Kong) Limited

KEL Connector (Zhuhai) Co., Ltd.

KEL Taiwan Co., Ltd.

KEL Europe GmbH

KEL USA, Inc.



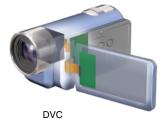
CONTENTS

Corporate Profile 2 - 3
Application
Product list
Floating Connectors 9 - 11
Micro Coaxial Cable Connectors 12 - 13
Crimp Connectors
1.27mm Pitch Connectors
0.635mm Pitch Connectors
Board to Board Connectors
Sockets & Switches / Battery Connectors 20
Customized Harness
Bus Back

Application

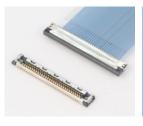
Image Equipment

KEL micro coaxial cable connector realizes the ultra miniaturization and high-speed transmission characteristics for the latest connection technology of imaging equipment.



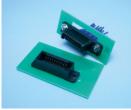














Automotive Equipment

KEL floating connector and micro coax cable connector support the latest infotainment of in-vehicle equipment.

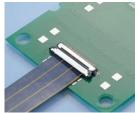






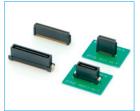
Car infotainment











Infrastructure Equipment

KEL industrial connectors and racks comply with high quality standards of infrastructure equipment that requires high reliability and environmental durability.









Smart meter

Power generating equipment

Raillways











B.C.E. S.r.l.

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

Production Equipment

KEL Industrial Connector has proven experience since its establishment in production equipment requiring high reliability.













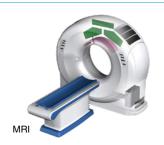




Medical device

KEL connector and rack support the latest technology of medical devices with high reliability and excellent transmission characteristics.

















Amusement machine

KEL IC sockets, Board to Board & Wire to Board connector series are widely designed for Amusement machines.





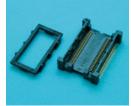














B.C.E. S.r.l.

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

Product list

Category		Series	Pitch (mm)	Con Number of contacts		Mounting type	C Stacking(mm)		tion typ			Harness typ AWG number		Features / Standards	Other spe Lock mechanism	cifications Packaging	Current rating	Page No.
	DU		0.4	80-200	5	SMT	5, 7	-	✓	-	- -	-	-	Floating	-	Reel	0.4A *2	11
	DUS		0.4	40-200	8	SMT	3	-	-	-	-	-	-	Floating High heat resistance 125°C	-	Reel	0.4A *2	11
	DT		0.5	30-240	9	SMT	8-20	✓	✓	-	-	-	-	Floating	-	Reel Tray	0.4A *2	10
	DT-FS	54	0.5	30-140	7	SMT	18-30	-	✓	-	-	-	-	Floating	-	Reel	0.5A *2	10
	DT-E		0.5	30-140	7	SMT	8-20	-	-	-	-	-	-	Floating with power terminal	-	Reel	0.4A (Power contact 6A) *2	9
	DT-E-FS		0.5	30-140	7	SMT	18-30	-	-	-	-	-	-	Floating with power terminal	-	Reel	0.4A (Power contact 6A) *2	9
	DT-S	10	0.5	30, 40, 100	3	SMT	10	-	✓	-	-	-	-	Floating with shell	-	Reel	0.4A *2	10
ctors	DT12/13		0.5	60	1	SMT	18	-	-	-	-	-	-	Floating High heat resistance 125°C	-	Reel	0.4A *3	10
Board to board connectors	DY		0.5	30-140	8	SMT	5-14	-	✓	-	-	-	-	Floating	-	Reel Tray	0.4A (L Type: 0.3A) *2	11
Board	DY03/04	-	0.5	50-140	6	SMT	5	-	-	-	-	-	-	Floating High heat resistance 105°C	-	Reel	0.4A *2	11
	8600 *1		0.635	40-200	9	SMT	8-16 (With lock)	✓	✓	✓	IDC	AWG#30	Flat	-	Eject lock	Tray (Pipe)	0.5A	18
	87		1	30-120	5	SMT	5	✓	✓	-	-	-	-	-	-	Tray	0.5A	19
	DJ		1	40-80	4	SMT DIP	-	-	✓	-	-	-	-	-	-	Tray Pipe	0.5A (Power contact 5A)	19
	8800 *1		1.27	20-120	18	DIP	14.1-30	✓	✓	(For interface option available)	IDC	AWG# 28/30	Flat	-	Eject lock	Pipe (Other)	0.5A to 1A (Power contact 2A) *2	16
	8900 *1		1.27	20-120	9	SMT DIP	7-32	✓	✓	√	IDC Crimping	AWG#30	Flat Discrete	-	Eject lock	Pipe (Emboss)	0.5A 8929E : 1A *2	17
	8300/ 8400	=	2.54	32-100	8	DIP Wire- Wrap	√	✓	✓	-	-	-	-	DIN41612 IEC603-2	-	Other	1A/2A	19
	Card Edge Connector		2.54-4	10-120	21	DIP Wire- Wrap	-	-	✓	-	-	-	-	-	-	Other	2A/3A/5A	19

^{* 1} The 8600/8800/8900 series also has a board-to-cable connector.
* 2 Depending on the number of contacts and connection method, the rated current may exceed the stated current capacity, so please contact our sales representative.
* 3 When mated with "DTO□-060FS-10-T" on the receptacle side.

Category		Series	Pitch (mm)	Con Number of contacts		Mounting type	C Stacking(mm)		tion typ Vertical	e Harness	Harness processing	larness typ		Features / Standards	Other spec	cifications Packaging	Current rating	Page No.
	XSL	9	0.25	48	1	SMT	-	-	-	✓	Soldering	AWG #44/46	Micro coaxial	-	-	Reel Other	0.25A	13
	XSLS		0.25	30, 40, 52	3	SMT	-	-	-	✓	Soldering	AWG #44/46	Micro coaxial	-	-	Reel	0.15A-0.3A	13
	ASLS		0.4	30	1	SMT	-	-	-	✓	IDC	AWG#42	Micro coaxial	Non- magnetic	-	Reel	0.25A	13
ctors	USL		0.4	20,30, 40	3	SMT	-	-	-	✓	IDC	AWG#42	Micro coaxial	-	-	Reel Tray	0.25A	13
Board to cable connectors	USLS	~	0.4	20,30, 40	3	SMT	-	-	-	✓	IDC	AWG#42	Micro coaxial	-	-	Reel Tray	0.25A	13
Board	USLS21		0.4	34	1	SMT	-	-	-	✓	Soldering	AWG#40/ 42/44/46	Micro coaxial	-	-	Reel Other	0.25A	13
	SSL	S :	0.5	10,20, 30,40	4	SMT	-	-	-	✓	IDC	AWG#40	Micro coaxial	-	-	Reel Tray	0.3A	13
	TMC		0.5	51	1	SMT	-	-	-	✓	Soldering	AWG#36/ 38/40	Micro coaxial	-	✓	Reel Tray	0.3A-0.5A	13
	TSL		0.55	31	1	SMT	-	-	-	✓	Soldering	AWG#30/ 32/36	RUOTA *4 High performance coaxial cable	32Gbps high-speed transmission	√	Reel	0.6A-1A	13
	FWS	3881	2	2, 3, 4, 6, 8	5	-	-	-	-	✓	Crimping	AWG#22/ 24/26/28	Discrete	IP67 (Branch/ relay type available)	√	Other	3A	14
	FW		5	2,3,4	3	-	-	-	-	✓	Crimping	AWG#16/ 18/20/22	Discrete	IP67 (Branch/ relay type available)	✓	Tray	7A-10A	14
nectors	FJC	_	0.75	30	1	SMT	-	-	-	✓	Crimping	AWG#28/ 30	Discrete	-	✓	Reel Other	1A	14
ors / Crimp con	FBC		2	26,36, 40	3	DIP	-	-	-	✓	Crimping	AWG#22/ 24/26	Discrete	Stacking type with side cable entry	E-Lock	Pipe Other	3A	14
Board to cable connectors / Crimp connectors	FAS		1.5	4-40	19	DIP	-	-	-	✓	Crimping	AWG#24/ 26/28	Discrete	Drawer (Cable relay type available)	-	Pipe Tray	1.5A-3A	15
Board to	FA		2.5	4-40	18	DIP	-	-	-	✓	Crimping	AWG#22/ 24/26/28	Discrete	Drawer (Cable relay type available)	-	Pipe Tray	2A-3.5A	15
	FTCS		2.5	6-20	4	DIP	-	-	-	✓	Crimping	AWG#18/ 20/22/24/ 26/28	Discrete	Two cable crimpable type	√	Pipe Other	2A-8.5A	15
	FTC		5.08	6, 10, 12, 20	4	DIP	-	-	-	✓	Crimping	AWG#14/ 16/18/20	Discrete	Drawer Two cable crimpable type (Cable relay type available)	✓	Pipe Tray	5.5A-20A	15

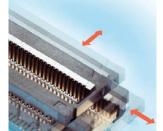
 $^{^{\}star}$ 4 "RUOTA" is a registered of TOTOKU INC. No.5594596

Product list

jory			Pitch	Con	tact	Mounting	C	onnect	tion typ	е		larness typ	е		Other spe	cifications		Page
Category		Series	(mm)	Number of contacts	Available options		Stacking(mm)	Horizontal	Vertical	Harness	Harness processing	AWG number	Cable type	Features / Standards	Lock mechanism	Packaging	Current rating	No.
	SIC01		1.778	28-64	5	DIP		IC con	inector		-	-	-	SDIP	-	Pipe	1A	20
	ICC05		2.54	8-42	11	DIP		IC con	inector		-	-	-	-	-	Pipe	1A	20
Sockets & switches	LGC	DU	0.8	54	1	SMT		IC con	inector		-	-	-	FLGA	-	Reel	0.5A	20
Sockets &	ISC	1	2.54	8	1	SMT DIP	(Card co	nnecto	r	-	-	-	ISO/ IEC7816	-	Tray	1A	20
	KDS	6	2.54	5	1	DIP	S	Switch ,	/ Other	S	-	-	-	-	-	Pipe	-	20
	DSP	THE PARTY OF THE P	2.54	2-60	14	DIP	5	Switch ,	/ Other	S	-	-	-	-	-	Other	1A	20
	7010/7011/ 7030/7040		9 10.16	12-36	3	DIP	√	-	✓	-	-	-	-	Battery connector	-	Other	5A 7040 : 10A	20
Battery connectors	GC	Jane 1	5	3-10	6	SMT	-	-	-	-	-	-	-	Battery connector	-	Tray	5A (2 contacts)	20
Battery cc	GD	Anny	3	4-10	5	SMT	-	-	-	-	-	-	-	Battery connector	-	Tray	5A (2 contacts)	20
	GF	111	2	8-10	2	SMT DIP	-	✓	✓	-	-	-	-	Battery connector	-	Reel Tray	7A · 5A (2 contacts) 0.5A (Other contact)	20

Floating Connectors

The floating connector is provided with a floating mechanism for absorbing longitudinal and lateral errors generated when the connector is mounted to the board. By the floating mechanism, errors and misalignment at the time of mating can be absorbed, and breakage of the substrate itself can be prevented.

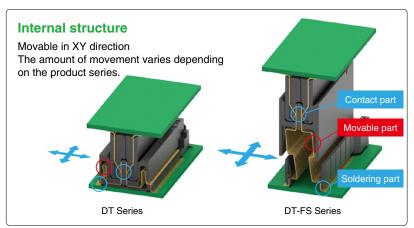


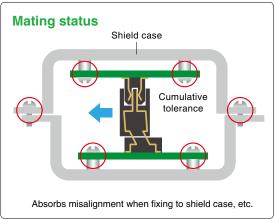
Multiple connectors can be used together

When mounting multiple connectors on the same board, the floating connector can solve the problem of mounting errors of the connector that could not be absorbed by the conventional connector.

The ability to use multiple connectors has expanded the range of designs, and new designs are being made one after another.

This image is for illustration purposes





DT-E Series

0.5mm pitch floating connector / with power terminal

The transmission speed is the same as the DT series, high-speed serial transmission equivalent to SATA standards. The floating amount is secured at ±0.7mm in the XY direction. Seven types of signal terminals are available, ranging from 30 to 140 pins. Stack heights range from 8mm to 30mm.



Specifications Rated current*1

: 0.4A per contact (Signal contact) 6A per contact

(Power contact) Contact resistance

80mΩ max. (Signal contact) 20m0 max.

Withstand voltage

(Power contact) 200V AC for 1 minute Insulation resistance : 100MO min. at 250V DC Operating temperature*2 : -40°C to +105°C

DT-E-FS Series

0.5mm pitch floating connector / with power terminal

/ high stack type (Receptacle height 10mm type)

In combination with the plug side of the DT-E series, it supports a stack height of up to 30mm. The transmission speed is the same as the DT-FS series, supports high-speed serial transmission equivalent to 8Gbps. The floating amount is secured at ±1.2mm in the XY direction. Six types of signal contacts are available, ranging from 30 to 140 pins.



Specifications

: 0.4A per contact (Signal contact)

*100 pins or less must be energized at the same time. 6A per contact

(Power contact) 80mΩ max.

Contact resistance (Signal contact)

20mΩ max. (Power contact) 200V AC for 1 minute

Withstand voltage : 100MΩ min. at 250V DC Insulation resistance : -40°C to +105°C Operating temperature

DT-E / DT-E-FS Series Product list

Stack mating

Oldok mating								
Stack height	Floating			Numb	er of co	ntacts		
Stack neight	amount	30	40	60	80	100	120	140
8mm		✓	✓	✓	✓	✓	✓	✓
10mm	±0.7mm	✓	✓	✓	✓	✓	✓	✓
15mm		✓	✓	✓	✓	✓	✓	✓
20mm		✓	✓	✓	✓	✓	✓	✓
18mm		✓	✓	✓	✓	✓	✓	✓
20mm	±1.2mm —	✓	✓	✓	✓	✓	✓	✓
25mm		✓	✓	✓	✓	✓	✓	✓
30mm		✓	✓	✓	✓	✓	✓	✓

- * 1 Depending on the number of contacts and connection method, the rated current may exceed the stated current capacity, so please contact our sales representative.
- * 2 If you require a high heat resistant type (125°C compatible product), please contact our sales representative.

Floating Connectors

DT Series

0.5mm pitch floating connector

DT series is a 0.5mm pitch floating connector that supports high-speed transmission, and has a floating amount ± 0.5mm in both X and Y direction.

It supports 3 variations for Stacked/Vertical/Horizontal mating. In addition, It has abundant variations such as high stack type and a type with shell.



Specifications Rated current*1 : 0.4A per contact Contact resistance : 80mΩ max. Withstand voltage : 200V AC for 1 minute Insulation resistance : 100MΩ min. at 250V DC Operating temperature : -40°C to +105°C

DT-FS Series

0.5mm pitch floating connector / high stack type(Receptacle height 10 mm type)

In combination with the plug side of the DT series, it supports a stack height of up to 30 mm. The height of the receptacle is 10 mm and the floating amount is ± 1.0 mm in the XY direction. The DT-FS series is capable of high-speed transmission of 8 Gbps and offer space-saving on the PCB than the DT series.



Rated current : 0.5A per contact Contact resistance : 80mΩ max. Withstand voltage : 200V AC for 1 minute Insulation resistance : 100MO min. at 250V DC Operating temperature: -40°C to +105°C

DT / DT-FS Series Product list

Stack mating

Stack height	Floating				Numbe	er of c	ontacts			
Otack Holght	amount	30	40	60	80	100	120	140	160	240
8mm		✓	-	-	-	✓	-	✓	✓	-
10mm		✓	✓	✓	✓	✓	-	✓	✓	✓
11mm		✓	-	-	-	-	*	✓	*	-
15mm	±0.5mm	✓	✓	✓	✓	✓	✓	✓	-	-
16mm		✓	-	✓	-	✓	✓	-	*	-
17mm		✓	✓	✓	✓	✓	-	✓	-	-
18mm		✓	✓	✓	✓	✓	-	✓	-	-
19mm		✓	✓	✓	✓	✓	-	✓	-	-
20mm		✓	✓	✓	✓	✓	✓	✓	-	-
18mm		✓	-	-	-	✓	-	✓	-	-
20mm		✓	✓	✓	✓	✓	-	✓	-	-
21mm		✓	-	-	-	-	-	✓	-	-
25mm		✓	✓	✓	✓	✓	✓	✓	-	-
26mm	±1.0mm	✓	-	✓	-	✓	✓	-	-	-
27mm		✓	✓	✓	✓	✓	-	✓	-	-
28mm		✓	✓	✓	✓	✓	-	✓	-	-
29mm		✓	✓	✓	✓	✓	-	✓	-	-
30mm		✓	✓	✓	✓	✓	✓	✓	-	-

^{*} If you have a request for the number of contacts, please contact our sales representative.

Vertical mating

Product type	Floating	Number of contacts											
r roudet type	amount	30	40	60	80	100	120	140	160	240			
Straight	±0.5mm	./	./	./	./	1	_	./	_				
Right angle	±1.0mm	•	٧	v	٧	V	-	v	-	-			

Horizontal mating

Product type	Floating												
riouuci type	amount	30	40	60	80	100	120	140	160	240			
Right angle	±0.5mm	✓	✓	✓	✓	✓	-	✓	-	-			

We are planning to develop variations one by one, so if you have a request for the number of contacts or stack height that is not described, please contact our sales representative.

DT-S Series

0.5mm pitch floating connector / with shell type

With shell suitable for ESD / EMC protection. It supports high-speed serial transmission equivalent to the SATA standard. Floating amount $\pm 0.5 \text{mm}$ in both X and Y directions. Variations in the number of contacts are 30, 40 and 100 pins. 2 Variations for Stacked / Vertical mating.



Specifications Rated current*1

: 0.4A per contact

*140 pins or less must be energized at the same time.

Contact resistance 80m0 max. Withstand voltage 200V AC for 1 minute Insulation resistance : 100MO min. at 250V DC Operating temperature : -40°C to +105°C

DT12/13 Series

0.5mm pitch floating connector / high heat resistance type (125°C)

DT12/13 series is a high heat resistant type floating connector that can withstand up to 125°C. The effective mating length is 1.5mm, ensuring stable contact quality. The number of pins is 60 pins and the stack height is 18mm. Floating amount ±1.0mm in both X and Y directions.



Specifications Rated current*1

: 0.4A per contact

*When mated with "DT0□

-060FS-10-T" on the receptacle side.

Contact resistance 80m0 max

Withstand voltage

: 200V AC for 1 minute Insulation resistance : 100MΩ min. at 250V DC Operating temperature : -40°C to +125°C

B.C.E. S.r.l.

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

^{* 1} Depending on the number of contacts and connection method, the rated current may exceed the stated current capacity, so please contact our sales representative.

DY Series

0.5mm pitch floating connector

The floating amount of the DY series is \pm 0.5 mm in X and Y directions, and has a stable contact with an effective mating length of 1.25 mm. Mating variations are stack connection and vertical connection.



Specifications Rated current*1

: 0.4A per contact [L Type] 0.3A per contact

Contact resistance Withstand voltage

[L Type]100mΩ max 200V AC for 1 minute

80mΩ max. : $100M\Omega$ min. at 250V DC Insulation resistance Operating temperature : -40°C to +85°C

DY Series Product list

Stack mating

Stack height	Floating			Nu	mber c	of conta	cts		
Stack neight	amount	30	40	50	60	80	100	120	140
5mm		✓	✓	✓	✓	✓	✓	✓	✓
6mm		✓	✓	✓	✓	✓	✓	✓	✓
7mm		✓	✓	✓	✓	✓	✓	✓	✓
8mm		-	-	-	✓	✓	✓	✓	✓
9mm	+0.5mm	-	-	-	✓	✓	✓	✓	✓
10mm	±0.5IIIII	-	-	-	✓	✓	✓	✓	✓
11mm		-	-	-	✓	✓	✓	✓	✓
12mm		-	-	-	✓	✓	✓	✓	✓
13mm		-	-	-	✓	✓	✓	✓	✓
14mm		-	-	-	✓	✓	✓	✓	✓

Vertical mating

Product type	Floating			Nu	mber c	of conta	cts		
Frounci type	amount	30	40	50	60	80	100	120	140
Straight	±0.5mm	./	1	1	./	./	./	./	./
Right angle	±U.JIIIII	٧	٧	•	٧	٧	•	•	٧

DY03/04 Series

0.5mm pitch floating connector / high heat resistance type (105°C)

The operating temperature supports up to +105°C. Floating amount ±0.5mm in both X and Y directions. Six types of signal contacts are available, ranging from 50 to 140 pins. Stacked mating heights of 5, 11, 12, 13 and 14mm.

*Stack height 11mm-14mm type can be used in an environment of +105°C by mating with DY1 \Box - \Box D \Box FSB- \Box .



Specifications

Rated current*1 : 0.4A per contact Contact resistance : 80mΩ max. Withstand voltage : 200V AC for 1 minute Insulation resistance : $100M\Omega$ min. at 250V DC Operating temperature : -40°C to +105°C

DUS Series

0.4mm pitch floating connector / high heat resistance type (125°C)

Transmission characteristics that support high-speed serial transmission of 16Gbps (NRZ,Sdd21:-3dB,@8GHz). Floating amount $\pm 0.4 mm$ in both X and Y directions. Stack height is 3mm. From 40 to 200 pin available. Operating temperature up to +125°C.



Specifications

Rated current*1 : 0.4A per contact

> *In the case of simultaneously energizing:

60 pin or less. Contact resistance 80m0 max. Withstand voltage : 200V AC for 1 minute

Insulation resistance : $100M\Omega$ min. at 250V DC Operating temperature : -40°C to +125°C

DU Series

0.4mm pitch floating connector

The contact pitch is 0.4mm, but the floating amount is \pm 0.4mm in both X and Y direction.

The effective mating length is 1.2mm, ensuring stable contact. Compared with the DY series, the occupied area of the printed circuit board is reduced by 48% on the plug side and 31% on the receptacle side. The number of pins can be multi-pole, and there are five kinds of products with up to 200 pins.



Specifications

Rated current*1 : 0.4A per contact Contact resistance : 100m0 max. Withstand voltage 200V AC for 1 minute Insulation resistance : 100MO min_at 250V DC Operating temperature*2 : -40°C to +85°C

B.C.E. S.r.l.

/ia Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

- * 1 Depending on the number of contacts and connection method, the rated current may exceed the stated current capacity, so please contact our sales representative.
- * 2 High heat resistance type (+ 105°C compatible) is available. Please contact our sales representative for details.

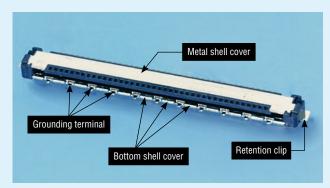
Micro Coaxial Cable Connectors

Micro coaxial cable is very thin and it is excellent in bending resistance and twist resistance. KEL provide a number of micro-coaxial cable connectors excellent in high-speed transmission and noise suppression.

KEL micro coaxial cable connector series has been evaluated for its excellent transmission characteristics and contributing to miniaturization of devices.

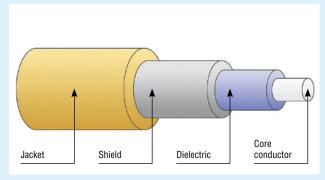


Board side connector structure



KEL micro coaxial cable connector series ensure the noise countermeasures and product strength by the box structure of the metal shell cover and the bottom shell cover. The multi ground terminal contributes the excellent noise characteristics.

Micro coaxial cable structure

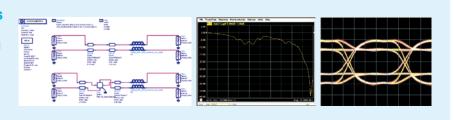


Extremely thin cables, each one has a coaxial structure, and it has excellent transmission characteristics. It has high flexibility and twisting property.

High-speed transmission analysis

KEL responds to the high-speed transmission solution by measuring with its own high-speed transmission analysis and circuit simulation equipment.

If you have inquires about high-speed transmission, please contact your local KEL sales representative.



Micro Coaxial Cable Connector Product List

Series name	Number of contacts	Applicable cable	Product type	Mounting / Process type	Plug / Receptacle	Pitch
XSL00	48	-	Right angle type	SMT	Receptacle	
XSL20	40	AWG#44/46	Straight type	Soldering	Plug	0.25mm
XSLS00	30, 40, 52	-	Straight type	SMT	Receptacle	0.2311111
XSLS20	30, 40, 32	AWG#44/46	Right angle type	Soldering	Plug	
ASLS00	- 30	-	Straight type	SMT	Receptacle	
ASLS20	30	AWG#42	Right angle type	IDC	Plug	
USL00	20, 30, 40	-	Right angle type	SMT	Receptacle	
USL20	20, 30, 40	AWG#42	Straight type	IDC	Plug	0.4mm
USLS00	20, 30, 34, 40	-	Straight type	SMT	Receptacle	
USLS20	20, 30, 40	AWG#42	Right angle type	IDC	Plug	
USLS21	34	AWG#40/42/44/46	Right angle type	Soldering	Plug	
SSL00			Straight type	SMT	Receptacle	
33L00	10, 20, 30, 40	-	Right angle type	SIVII	neceptacie	
SSL20		AWG#40	Straight type	IDC	Plug	0.5mm
TMC01		_	Straight type	SMT	Receptacle	0.511111
TWOOT	51	-	Right angle type	SIVIT	neceptacie	
TMC21		AWG#36/38/40	Straight type	Soldering	Plug	
TSL00			Straight type	SMT	Pagantagla	
TOLUU	31	·	Right angle type	OIVI I	Receptacle	0.55mm
TSL21		AWG#30/32/36 (RUOTA)	Straight type	Soldering	Plug	

B.C.E. S.r.l.

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

ASLS Series

0.4mm pitch micro coaxial cable connector / space saving, non-magnetic and high heat resistance type

ASLS series is a connector for micro coaxial cables with stable performance even at 105°C which has great potential despite its small size. Non-magnetic realization that is not affected by magnetic field. The two locking structures create a good click feeling when mating. By shape guide on mating entrance, excellent workability reliable insertion, prevent miss-mating and contacts damage during mating process are achieved.



Specifications Rated current **Contact resistance** Withstand voltage Insulation resistance Operating temperature : -40°C to +105°C Applicable cable

: 0.25A per contact : 100mΩ max. 200V AC for 1 minute : 100M Ω min. at 250V DC AWG#42

Micro coaxial cables

: [XSL] 0.25A per contact

contact

100m0 max

-40°C to +85°C

AWG#44/46

[XSLS] 0.15A to 0.3A per

(Depending on cable used)

[XSL] 90V AC for 1 minute

[XSLS] 100V AC for 1 minute

50MΩ min. at 100V DC

Micro coaxial cables

TSL Series

0.55mm pitch high performance coaxial

The TSL series is a harness specialized for high-speed transmission.*1 32Gbps high-speed transmission.

The cable uses "RUOTA"*2 manufactured by TOTOKU INC.

KEL also guarantees the quality of harness products.

Equipped with a lock mechanism that is easy to insert and remove.



Specifications Rated current

: 0.6A to 1A per contact (Depending on cable used)

Contact resistance Withstand voltage Insulation resistance Operating temperature : -40°C to +85°C Applicable cable

 $100 m\Omega$ max. 200V AC for 1 minute : 100M $\!\Omega$ min. at 250V DC

: AWG#30/32/36 Coaxial cables

- * 1 TSL series is only available as a complete harness.
- * 2 "RUOTA" is a registered of TOTOKU INC. No.5594596

XSL/XSLS Series

0.25mm pitch micro coaxial cable connector

The XSL and The XSLS series are the industry's smallest narrow pitch

The XSLS series supports stack connection and saves space on the board compared to the XSL series.

Specifications

Contact resistance

Withstand voltage

Applicable cable

Insulation resistance

Operating temperature :

Rated current



XSL Series



SSL Series

XSLS Series

connector.

USL/USLS Series

0.4mm pitch micro coaxial cable connector

The USL series is a thin connector with a mounting height of 1.0 mm. The USLS series supports stack connection and saves space on the board compared to the USL series.



USL Series



USLS Series

Specifications Rated current : 0.25A per contact Contact resistance : 100mΩ max. Withstand voltage 200V AC for 1 minute Insulation resistance : 100MΩ min. at 250V DC Operating temperature : -40°C to +85°C [USL/USLS] AWG#42 Applicable cable Micro coaxial cables [USLS21]

AWG#40/42/44/46

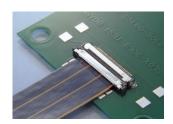
Micro coaxial cables

TMC Series

0.5mm pitch micro coaxial cable connector for high speed transmission

TMC series is 0.5 mm pitch micro coaxial cable connector. It is suitable for high-speed differential transmission (TMDS, LVDS) applications.

TMC cable connector has a locking mechanism.



Specifications Rated current

0.5mm pitch micro coaxial cable connector

SSL series board connectors has straight type and right angle type.

SSL series is 0.5 mm pitch connector for micro coaxial cable

SSL series pin variation has 4 kinds, 10, 20 30 and 40 pins.

: 0.3A per contact : 100m0 max

Contact resistance Withstand voltage Insulation resistance

200V AC for 1 minute : 100MΩ min. at 250V DC

Operating temperature : -40°C to +85°C Applicable cable

· AWG #40 Micro coaxial cables

Specifications Rated current

: 0.3A to 0.5A per

contact

(Depending on cable used)

Contact resistance : 50mΩ max. Withstand voltage Insulation resistance

200V AC for 1 minute : 100MO min at 250V DC

Operating temperature : -40°C to +85°C Applicable cable

: AWG #36/38/40 Micro coaxial cables

Crimp Connectors

Crimp connectors have long contributed to the electronics industry as connectors for connecting electronic equipment, but in recent years, customers have been demanding high-performance and easy-to-use crimp connectors.

Aiming for a new type of crimp connectors, KEL has developed unique products such as a waterproof connector compliance with IP67, a drawer connector, and a connector that allows two cables to be crimped, and supplies products that meet customer requirements.



FWS Series

2.0mm pitch waterproof connector compliance with IP67

The smallest class external dimensions with 2.0mm pitch waterproof connector. The crimp applicator can be used in common because the crimp contact on the plug side and the receptacle side have the same shape. The built-in cable seal / seal ring reduces man-hours during work. There are two types: cable relay type and branch / relay type.



Specifications Rated current Contact resistance

Withstand voltage Insulation resistance Operating temperature : -55°C to +105°C Annlicable cable

: 3A max, per terminal : [FWSP] 10mΩ max. [FWSB] 20m0 max

1000V AC for 1 minute : 1000MO min. at 500V DC AWG #22/24/26/28 (0.08 to 0.3sg) (Cable outer diameter : ϕ 1.0 to 1.7mm)

Discrete cable

FJC Series

0.75mm pitch connector for crimping cable

Reliable mating and connection with click feeling and locking mechanism at connector center. Provided finger pushing area at connector ends for excellent workability when inserting. PCB side connector is a right angle type. Low profile design with 4.2mm connector height.



Specifications Rated current Contact resistance Withstand voltage Insulation resistance Operating temperature : -40°C to +85°C Applicable cable

: 1A per contact : 50m0 max 200V AC for 1 minute : 100MΩ min. at 250V DC · AWG #28/30

(Cable outer diameter : ϕ 0.5 to 0.6mm) Discrete cable

FW Series

5.0mm pitch waterproof connector compliance with IP67

Achieved the industry's smallest class, low profile and 5.0 mm pitch waterproof connector. Despite its small size, it has excellent dustproof and waterproof compliance with IP67. KEL's unique plug contact and receptacle contact concept of the same shape ensures stable contact by performing three-point contact. Since the cable seal is attached, workability during assembly is improved. In addition, wiring can be reduced by branch / relay type.



Specifications Rated current

Contact resistance

Withstand voltage Insulation resistance Operating temperature: -55°C to +105°C Applicable cable

: 7A to 10A per terminal (Depending on cable used) FWP1 10m0 max

[FWB] 20mΩ max. 1700V AC for 1 minute

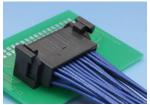
: 1000M Ω min. at 500V DC

AWG #16/18/20/22 (0.3 to 1.25sq) (Cable outer diameter : ϕ 1.5 to 3.1mm)

FBC Series

2mm pitch connector for discrete cable / Stacking type with side cable entry

FBC series is a board to cable connector of 2mm pitch side cable type with stack connection. By adopting a side cable type, the direction of connector mating and the direction of cable extension are different. This prevents the cable to be easily pulled out and reduces excessive stress due to cable movement. FBC series is equipped with KEL's unique E-lock mechanism, improving the operability of insertion and withdrawal and the connection stability.



Specifications Rated current Contact resistance Withstand voltage Insulation resistance Operating temperature : -40°C to +85°C Applicable cable

: 3A per contact 40mΩ max. 650V AC for 1 minute : 1000MΩ min. at 500V DC : AWG #22/24/26 Discrete cable

FWS / FW series

Benefits of using

The same shape crimp contact on plug side and receptacle side

KEL's waterproof connector uses a uniquely developed the same shape crimp contact on plug side and receptacle side to achieve stable contact. The crimp tool can be used in common because the crimp contact on the plug side and the receptacle side have the same shape.

The branch / relay type

B.C.E. S.r.l.

When connecting multiple units or sensors, you can save wiring and space by using the branch / relay type.

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

FAS Series

1.5mm pitch drawer connector

FAS series inherits the same design concept of FA series, such as sufficient resistance to pin buckling, easy mating adjustment, reduced mating stress, and high reliability, but miniaturized with 1.5 mm pitch. A reduction of over 30% in occupied board area has been realized compared to FA series. Absorbs ±3mm gap in X and Y directions when mating. Floating structure of the screwed area enables ±1.4mm displacement in X and Y directions in mated condition.



Specifications Rated current

: 1.5A to 3A per contact (Depending on number of contacts and cable used)

Contact resistance Withstand voltage Insulation resistance Operating temperature : -40°C to +85°C Applicable cable

30mΩ max. 650V AC for 1 minute 1000MΩ min. at 500V DC AWG #24/26/28

(Cable outer diameter : ϕ 0.88 to 1.14mm) Discrete cable

FA Series

2.5mm pitch drawer connector

FA series is the drawer connector of 2.5mm pitch. FA Series has the features of pin buckling prevention, easy mating adjustment, reduced stress at mating, and contact reliability. Absorbs ±3mm gap in X and Y directions when mating. Floating structure of the screwed area enables ±1.4mm displacement in X and Y directions in mated condition.



Specifications Rated current

Contact resistance Withstand voltage Insulation resistance Operating temperature : -40°C to +85°C Applicable cable

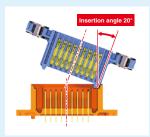
: 2A to 3.5A per contact (Depending on number of contacts and cable used)

30mΩ max. 650V AC for 1 minute $1000 M\Omega$ min. at 500V DC

AWG #22/24/26/28 (Cable outer diameter : ϕ 0.88 to 1.7mm) Discrete cable

FAS / FA Series

What is a drawer connector?





Insertion guide

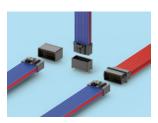
Floating function

The term "drawer" means drawer such as that of a chest of drawers. Drawer connectors are used for unit-to-unit connection, such as connection between the opening and closing panel to that of the main body, in electric appliances such as copiers, printers, gaming equipment, multifunction printers, and fax machines. In principle, because drawer connectors are often used for connecting parts that are not visible, easy mating and strength are required. Therefore, the guiding function of mating, the floating function, and sufficient mating length have been achieved.

FTCS Series

2.5mm pitch crimp cable connector / Two cables crimpable type

FTCS has the same features as FTC, and has been made smaller to 2.5mm pitch. The FTCS panel mounting structure allows it to be fixed in any position. By crimping two cables, space is saved and power supply can be transferred between the connectors.



Specifications

Rated current

(Depending on number of contacts and cable used) Contact resistance : 10mΩ max. Withstand voltage : 1500V AC for 1 minute : 1000MΩ min. at 500V DC

Insulation resistance Operating temperature : -55°C to +105°C Applicable cable

: AWG #18/20/22/24/26/28 (Cable outer diameter : ϕ 0.88 to 2.03mm) Discrete cable

: 2A to 8.5A per contact

FTC Series

5.08mm pitch crimp cable connector / Two cable crimpable type

Feature of the FTC series is that two cables can be crimped to one contact. It is also possible to crimp only one cable. The ability to crimp two cables to a single contact reduces the number of connector pins and reduces connector size. In addition, the terminal block can be omitted by facilitating power distribution between connectors. The FTC Series offers a wide range of variations, including drawer types, lockable types, and cable relay types.



Specifications Rated current

: 5.5A to 20A per contact (Depending on number of contacts and cable used) : 10mΩ max.

Contact resistance Withstand voltage Insulation resistance Operating temperature : -55°C to +105°C Applicable cable

2200V AC for 1 minute : 1000MΩ min. at 500V DC AWG #14/16/18/20 (Cable outer diameter : ϕ 1.8 to 3.4mm)

Discrete cable

FTCS / FTC Series

Crimping two cables



The number of cables or cables needed for crimping is selectable according to the connection in the housing.

By crimping two cables to one contact, you can use the first cable as an input and the second cable as an output, allowing you to wire between connectors. If it crimps one cable to a contact, the number of contacts and cables will be the same, but by crimp two cables to a contact, it can reduce the number of contacts and save space.

1.27mm Pitch Connectors

KEL 1.27 mm pitch connector has been designed for the latest electronic equipment for over 30 years since its launch.

KEL 1.27 mm pitch has 8800 series with plug and receptacle contacts in the same shape, and 8900 series with low profile type.

KEL 1.27 mm pitch connector will continue to contribute to future new designs with high contact reliability and various product variations.



8800 Series

8800 series maintains stable contact pressure by "completely independent 2 point contact".

8800 Board-to-board connector series can be mated in three dimensions, such as stacking, horizontal and vertical mating. 8800 series also has variations of board to wire connector, interface connector and multi pin type connector.

Operating temperature : -55°C to +85°C

8800 Series (8800/8801/8802/8803/8810/8811/8812/8813) Board to board connector



1.27 mm pitch board-to-board connector. There are straight and right angle type. With mounting brackets type and power contact type are also available.

8822/8822E/8825E/8830/8831/8830E/8831E Series

Board to cable connector



1.27 mm pitch board to cable connector. Flat cable of AWG # 28 and 30 are applicable.

One touch eject lock type is also available.

8832E-FS Series Board to board connector flexible straight type



1.27mm pitch board to board high stack type connector

The stack height is selectable from 18 mm to 30 mm.

8840/8850/8855 Series

Interface connector



1.27 mm pitch interface connector.
Die-cast cover ensures sufficient EMI measures and robustness.
Board to cable and cable relay type are

8806/8807/8816/8817 Series

Board to board connector multi-pin type



1.27 mm pitch board to board multi-pin type. Number of contact is available from 120, 140, 160, 180 and 200pin.

Receptacle has two kind, Straight and Rightangle type are available.

8800 Series Mating Matrix Number of pins :20, 26, 30, 32, 34, 36, 40, 50, 52, 60, 68, 80, 100

available

						Rece	otacle			
				Board t	o board			Board to cable		Interface
			With flanges 8800/01- - 17 0S - F 8800/01- - 17 0L - F	8802-□□□-170S □- F	With power contacts 8803-□□□-170S □- F 8803-□□□-170 L□ -F	Multi-pin type 8806-□□□-170 □□ -F 8807-□□□-170 □□ -F	Cable side (One touch lock type) 8822-□□□-171 □- F	Cable side (Eject lock type) 8822E-□□□-171 □- F	Cable side (Eject lock type) 8825E/8825R-□□ □- 17 5□ -F	Cable side 8840-00-174 00- F
		With flanges 8810/11-00-17 0S0-F 8810/11-00-17 0L0-F	Stack, Horizontal, Vertical (Stack : 14.1mm)	Stack, Horizontal, Vertical (Stack : 14.1mm)	-	-	-	-	-	-
	Jarc	Without flanges 8812-□□□-170S □- F 8812-□□□-170 L□ -F	Stack, Horizontal, Vertical (Stack : 14.1mm)	Stack, Horizontal, Vertical (Stack : 14.1mm)	-	-	Stack, Vertical (Mating height : 25mm)	-	-	-
		Vith power contacts Stack, Horiz 813-□□□-170S □- F - Vertica 813-□□□-170 L□ - F (Stack : 14.		Stack, Horizontal, Vertical (Stack : 14.1mm)	Stack, Horizontal, Vertical (Stack : 14.1mm)	-	-	-	-	-
	Bo	Flexible stack 8832E-□□□FS□-□ -F	exible stack Stack Stack		-	-	-	-	-	-
Plug		Multi-pin type 8816- -170 -F 8817- -170 -F	ti-pin type 6-□□□-170 □□ -F		-	Stack, Horizontal, Vertical (Stack : 17.1mm)	-	-	-	-
	to cable	PCB side(One touch lock type) 8830-□□□-170S □- F 8830/8831-□□ □- 17 0L □- F	ide(One touch lock type) Stack, Horizontal, Stack, Horizonta □□□-170S □- F Vertical Vertical		-	-	Stack, Vertical (Mating height : 25mm)	-	-	-
	Board t	PCB side(Eject lock type) 8830E	Stack, Horizontal, Vertical (Stack : 14.1mm)	Stack, Horizontal, Vertical (Stack : 14.1mm)	-	-	-	Stack, Vertical (Mating height : 25mm)	Stack, Vertical (Mating height : 19.5- 22.7mm)	-
	Interface	PCB side(Cable plug type) 8850- -170 D- F 8855- -174 D- F	-	-	-	-	-	-	-	Stack, Vertical

^{* 1}A per terminal is possible under certain conditions limiting the number of pins to be used. For more details, please contact your local KEL sales representative.

8900 Series

Downsized 1.27 mm pitch connector.

High contact reliability is ensured by single point contact of spring contact shape. There are variations of board to board connector for stack, horizontal and vertical mating types, board to cable connector for flat cable type and crimp type. SMT type connector is also available.

Specifications

 $\begin{array}{lll} \textbf{Rated current*} & : 0.5 \text{A per contact} & & [8929E] 1 \text{A per contact} \\ \textbf{Contact resistance} & : 40 \text{m} \Omega \text{ max}. & & [8929E] \ 50 \text{m} \Omega \text{ max}. \\ \end{array}$

Operating temperature : -55°C to +85°C [8929E] -40°C to +85°C

8900 Series (8901/8903/8911/8913)

Board to board connector



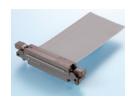
1.27 mm pitch Low profile type for board to board connectors.

Straight and right angle type are available Stack height can be selected 7, 8, 9, 10, and 12 mm

With metal hook type is also available.

8925E/8925R/8925/8930E/8931E Series

Board to cable connector for 0.635mm pitch flat cable



1.27 mm pitch board to cable connector. Applicable flat cable is AWG # 30 The lock mechanism can be selected with eject lock or without lock.

8903MS/8913MS Series

Board to board connector SMT type



1.27 mm pitch low profile type board to board connectors by SMT soldering. Mating with the 8900 series DIP type is also possible.

8929E/8930E/8931E Series

Board to cable connector for discrete cable / crimp type



1.27 mm pitch board to cable connector. Applicable to discrete cables of AWG # 26/28/30

Cable connection is crimp type.

8903N-FS Series

Board to board connector flexible straight type



1.27 mm pitch board to board high stack type connector.

Stack height can be selected from 20 mm to 32 mm.

8900 Series Mating Matrix Number of pins :20, 30, 40, 50, 60, 68, 80, 100, 120

			Receptacle								
				Board t	o board	Board to cable					
			With flanges 8901-□□□-177\$□-□-F 8901-□□□-177L□-F	Without flanges 8903-□□□-177S□-□-F	Flexible straight type 8903N-□□□FS□-□-F	SMT type 8903-00-177MS0-0-F	Cable side 8925-□□□-179-F	Cable side 8925□-□□□-179-F	Cable side 8929E-□□□		
	Soard to board	With flanges 8911-□□□-178S□-□-F 8911-□□□-178L□-F	Stack, Horizontal, Vertical (Stack : 7-12mm)	Stack, Vertical (Stack : 7-12mm)	-	-	-	-	-		
		Without flanges 8913-□□□-178S□-□-F	Stack, Vertical (Stack : 7-12mm)	Stack (Stack : 7-12mm)	Stack (Stack : 20-32mm)	Stack (Stack : 7-10mm)	Stack (Mating : 15-17mm)	-	-		
Plug		SMT type 8913-□□□-178MS□-A-F	Stack, Vertical (Stack : 7-10mm)	Stack (Stack : 7-10mm)	Stack (Stack : 20-30mm)	Stack (Stack : 7-8mm)	Stack (Mating : 15mm)	-	-		
	훂	PCB side 8931E	-	Stack, Vertical (Stack : 7-10mm)	Stack, Vertical (Stack : 20-30mm)	Stack, Vertical (Stack : 7-8mm)	Stack, Vertical (Mating : 15mm)	Stack, Vertical (Mating : 11.8-15mm)	Stack, Horizontal		
	뒽	PCB side SMT type 8930E-□□□-178MS-F	-	Stack (Stack : 7.1-10.1mm)	Stack (Stack : 20.1-30.1mm)	Stack (Stack : 7.1-8.1mm)	Stack (Mating : 15.1mm)	Stack (Mating : 11.9-15.1mm)	Stack		

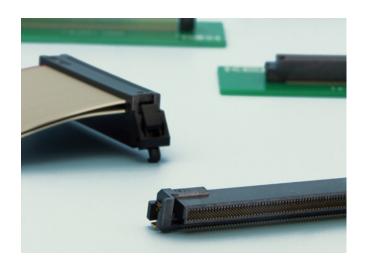
^{* 1}A per terminal is possible under certain conditions limiting the number of pins to be used. For more details, please contact your local KEL sales representative.

0.635mm Pitch Connectors

KEL has developed 0.635 mm pitch connector for the demand of miniaturization of next generation industrial connector equipment. 8600 series ensures the contact reliability with effective mating length 2 mm.

SMT solder joint for high density mounting. Pin variation is from 52 to 200pin.

Product variations has Board-to-board for stack, horizontal and vertical connection are possible, board to board eject lock type and board to cable type.



8600 Series Mating Matrix

		Receptacle								
		8601-□□□L (Right angle)	8601-□□□FS□-□-P (Flexible straight)	8601-□□□FL (Right angle)	8602E-□□□S-□ (Straight/with eject lock)	8622□-□□□ (Cable side)				
Plua	8611-□□□S-□ (Straight)	Vertical mating	Stack mating 8mm,12mm,16mm	Vertical mating	-	-				
	8611H-□□□FL (Right angle)	Horizontal offset mating	Vertical mating	Horizontal mating	-	-				
	8630E-□□□S-□ (Straight/Conformed with eject lock)	Vertical mating	Stack mating 8mm,12mm,16mm	Vertical mating	Stack mating 8mm	Board to cable mating				

8600 Series

Board to board connector

0.635mm pitch Board-to-board connector.

Three-dimensional mating of vertical, horizontal and stack connection types are available. Effective mating length is 2 mm.



Specifications

8602E Series

Board to board connector eject lock type

0.635mm Pitch Board to board connector with one touch eject lock mechanism.



Specifications

 $\begin{array}{lll} \textbf{Rated current} & : 0.5 \text{A per contact} \\ \textbf{Contact resistance} & : 50 \text{m} \Omega \text{ max.} \\ \textbf{Withstand voltage} & : 200 \text{V AC for 1 minute} \\ \textbf{Insulation resistance} & : 100 \text{M} \Omega \text{ min. at } 250 \text{V DC} \\ \textbf{Operating temperature} & : -40 ^{\circ} \text{C to } +85 ^{\circ} \text{C} \\ \end{array}$

8622E Series

Board to cable connector for 0.635mm pitch flat cable

0.635 mm pitch flat cable connector. Adopted one-touch eject lock mechanism.

Board side connector can also be mated with board to board connector, so it is possible to combine board to board and board to cable combination.



Specifications

 $\begin{array}{lll} \textbf{Rated current} & : 0.5 \text{A per contact} \\ \textbf{Contact resistance} & : 50 \text{m}\Omega \text{ max.} \\ \textbf{Withstand voltage} & : 200V \text{ AC for 1 minute} \\ \textbf{Insulation resistance} & : 100 \text{M}\Omega \text{ min. at 250V DC} \\ \textbf{Operating temperature} & : -40 ^{\circ}\text{C to } +85 ^{\circ}\text{C} \\ \textbf{Recommended cable} & : AWG \#30 \\ \hline \textbf{Flat ribbon cable} \\ \end{array}$

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

Board to Board Connectors

87 Series

1mm pitch connector



Specifications

 $\begin{array}{ll} \textbf{Rated current} & : 0.5 \text{A per contact} \\ \textbf{Contact resistance} & : 50 \text{m}\Omega \text{ max}. \end{array}$

8300/8400 Series

2.54mm pitch connector Conforms to DIN Standard



Specifications

Rated current : [8300/8301/8311/8400] 2A per contact

[8330/8331/8341/8431/8440] 1A per contact

Contact resistance : 20mΩ max.

Operating temperature : -55°C to +85°C

DJ Series

1mm pitch connector for removable media device



Specifications

Rated current

: 0.5A per contact 5A per Power contact

Contact resistance

: $40m\Omega$ max per Signal contact $15m\Omega$ max per Power contact : 300V AC for 1 minute

 Withstand voltage
 : 300V AC for 1 minute

 Insulation resistance
 : 1000M Ω min. at 250V DC

 Operating temperature
 : -55°C to +85°C

Card edge connector



Specifications

Rated current

: [1168/1150N/3250] 2A per contact

[4630/4640/936/937/4810/4820/1258N/1156] 3A per contact

[3205/3305] 5A per contact

[1168] $15m\Omega$ max. [1258N/1156/3205/3305] $10m\Omega$ max.

Withstand voltage : [4630/4640/936/937] 800V AC for 1 minute

[1168] 1500V AC for 1 minute

[4810/4820/1258N/1156/1150N/3250] 1600V AC for 1 minute

[3205/3305] 1800V AC for 1 minute

% Insulation resistance $:5000M\Omega$ min. at 500V DC Operating temperature $:-55^{\circ}C$ to $+85^{\circ}C$

[3250]-30°C to + 80°C

[1168/1150N/3205/3305] -30°C to +85°C

[1156]-30°C to +125°C

Sockets & Switches

SIC01 Series

Shrink IC Connector



Specifications Rated current Contact resistance $20m\Omega$ max. Withstand voltage Insulation resistance Operating temperature : -20°C to +70°C

1A per contact 800V AC for 1 minute 5000MΩ min. at 500V DC

ICC05 Series

Dual Inline Connector



Specifications Rated current Contact resistance 1A per contact $20\text{m}\Omega$ max. Withstand voltage Insulation resistance 1000V AC for 1 minute 5000M Ω min. at 500V DC Operating temperature : -20°C to +70°C

LGC Series

FLGA Connector



Specifications

Rated current Contact resistance : 0.5A per contact : 70mΩ max. Withstand voltage Insulation resistance 250V AC for 1 minute 500MΩ min. at 250V DC Operating temperature : -40°C to +85°C

ISC Series

ISO IC Card(Smart Card) Connector



Specifications Rated current

Contact resistance

Withstand voltage

Insulation resistance

Operating temperature

1A per contact

1mA -50mA per switch 20V max.

40mΩ max per contact.
100mΩ max per switch
[ISC3]1000V AC for 1 minute
[ISC5]650V AC for 1 minute

1000MΩ min. at 500V DC [ISC3]-55°C to +105°C [ISC5]-40°C to +85°C

KDS Series

Rotary DIP Code Switch



Specifications Rated current and voltage :

Non switching 125mA(DC30V)

Switching 125mA(DC30V) 100m0 max.

Contact resistance 100mΩ max. 250V AC for 1 minute 1000MΩ min. at 250V DC Withstand voltage Insulation resistance Operating temperature -25°C to +85°C

DSP Series

DIP Shorting Plug



Specifications Rated current

1A per contact Contact resistance

20mΩ max. 1000V AC for 1 minute Withstand voltage Insulation resistance $1000 M\Omega$ min. at 500V DC -55°C to +85°C Operating temperature :

Battery Connectors

7010 / 7011 / 7030 / 7040 Series

Terminal Block Connector



Specifications

: 5A per contact [7040] 10A per contact Rated current

Contact resistance : 16mΩ max. Withstand voltage 2000V AC for 1 minute

5000MΩ min. at 500V DC Insulation resistance [7040] 1000M Ω min. at 500V DC

Recommended cable

Stranded Wire: 2.0mm² max Single Wire : 1 6mm MAX [7040] Φ0 3-2 0mm (With Crimp Terminal)

GC / GD Series

5mm pitch / 3mm pitch 1 piece Battery Connector



Specifications

: [GC Series]5A DC per contact Rated current

(2 contacts max.) [GD Series]5A DC per contact (2 contact only at both ends)

Contact resistance : 30mΩ max. : 650V AC for 1 minute Withstand voltage

Insulation resistance $: 500M\Omega \text{ min. at } 500V \text{ DC}$ Operating temperature: -55°C to +85°C

GF Series

2mm pitch 2 piece Battery Connector



Specifications

Rated current

: [GF0□X GF1□]

7A per contact(2 contacts only) 0.5A per contact(other contact) [GF2 X GF1 /31]

5A per contact(2 contacts only) 0.5A per contact(other contact)

Contact resistance 20m0 max 650V AC for 1 minute Withstand voltage Insulation resistance : 500MO min. at 500V DC

Operating temperature : -55°C to +85°C

B.C.E. S.r.l.

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

Customized Harness

KEL provides wire harnesses that assemble cable connectors and cables.

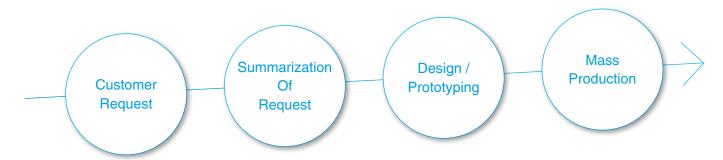
KEL harness specialist designs the whole harness, and KEL procures cable components. Therefore, customers just place an order with harness part number to KEL.

KEL also makes quality assurance of harness goods.

For KEL standard specification harness products, KEL easy order system is maintained.

KEL provides customers with harness products with the merits of connector makers and abundant know-how of harness business.

Custom Harness Process



Custom Harness Examples



For inquiries about customized harness solutions, please contact your local KEL sales representative.

Bus Rack

KEL rack products have over 40 years of experience, and we have a consistent system of design, development, manufacturing and evaluation

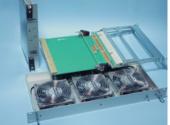
KEL design and manufacture VME, CPCI, industrial buses, various backplanes, bus racks, peripheral equipment and parts.

Bus Rack Standard Products

We have a large range of standard products consisting from CPCI,VME etc, standards compliant bus as well as bus rack, back plane, option unit and option parts.









Bus Rack

Back Plane

Option Unit

Option Parts

KEL Custom Rack (Customized Product)

KEL develops custom-made products of KCR (KEL CUSTOM RACK) that make full use of know-how in the market. Custom-made products can handle a wide range from standard change to full custom design. It is also possible to process special orders such as backplanes and bus racks alone.

KCR system manages not only the rack design but also the procurement of related equipment and parts mounted on the rack, it can reduce customer's processing time as a result.

Customized Product Examples



Rack
Single Unit Rack



Back Plane
Single Unit Back Plane



Option Unit
Single Unit Option Unit



Bus Rack
Connection example



Rack + Back Plane



Bus Rack
Rack + Back Plane
+ Option Unit



Extension Boards



All-In-One

Rack + Back Plane

+ Option Unit

+ Connection, Accessories

B.C.E. S.r.l.

Via Regina Pacis, 54/c - I 41049 Sassuolo (MO) Tel.: (+39) 0536 811616 - Fax.: (+39) 0536 811500

Customization Flow Chart

Summarization of required specifications

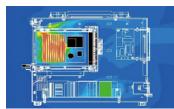
Upon the meeting with customer, we wil summarize the size, specification, and conditions.



Design · Design Verification

According to our customers' design images, we will actually use 3D CAD for designing. In each steps of the design phase we check if the design is appropriate according to the drawing and try to realize our customer images as much as possible. If necessary, thermal simulation, transmission characteristics confirmation can be conducted.





Finalizing the specifications · Ordering

When the final specifications are fixed, we will have our customers place their order. KEL will procure all of the necessary parts (electrical parts / mechanical parts), and will also set up all processes such as board mounting · rack assembly.



Production · Assembly · Build In

According to our process, board mounting, rack assembly, building in of various units to wire connection will be executed to complete the system rack.



Inspection · Packaging · Shipment

Electrical testing, unit adjustment, various inspections will be conducted and finalized with packaging and shipment, to deliver our products to our customer.



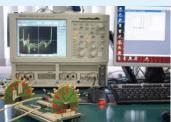
Evaluation and Testing facilities

Environment for electrical and mechanical evaluations are accommodated in our own facility.

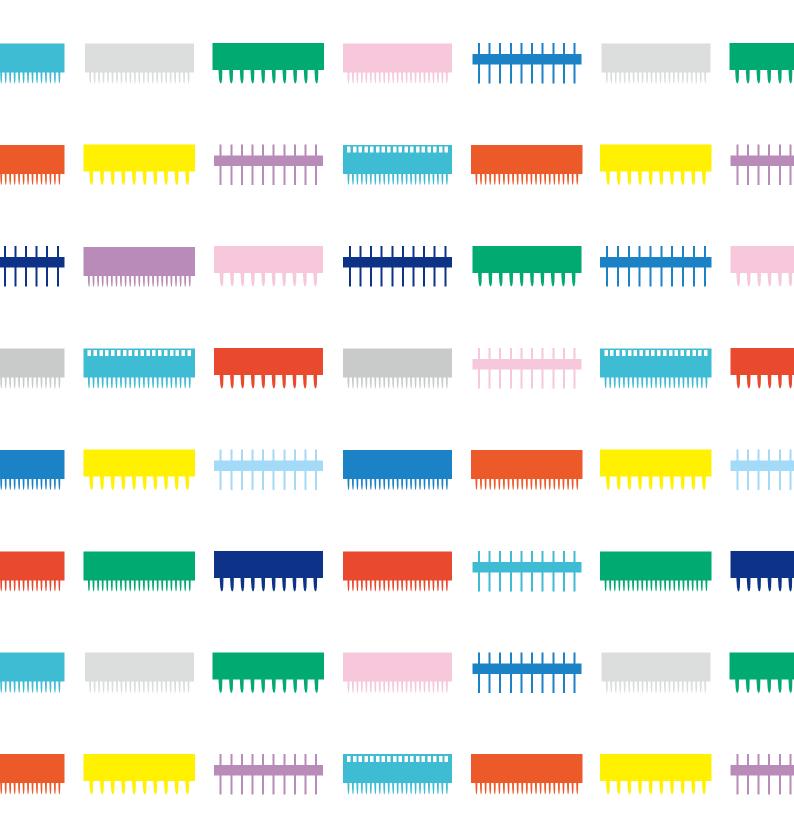








Various Thermostats Material Testing Machine, Gas Corrosion Testing Machine, Re-flow Oven, Scanning Electron Microscope, Heat Impact Test Device, Digital Microscope, Various Transmission Characteristic Measuring Machine & Others





B.C.E. s.r.l.

Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it



