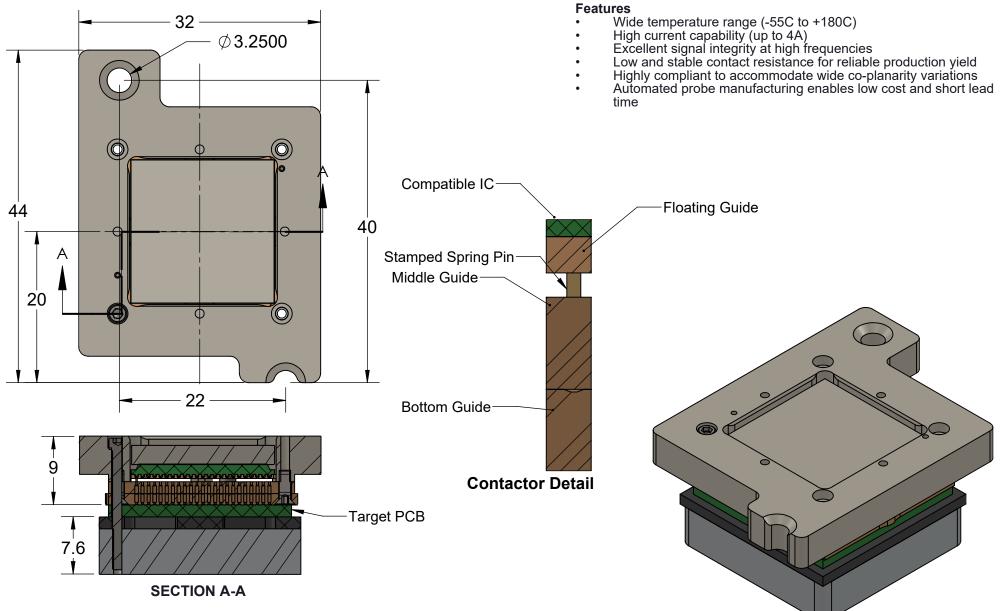
SBT-BGA DIRECT MOUNT, SOLDERLESS SOCKET FOR BURN-IN AND TEST APPLICATIONS



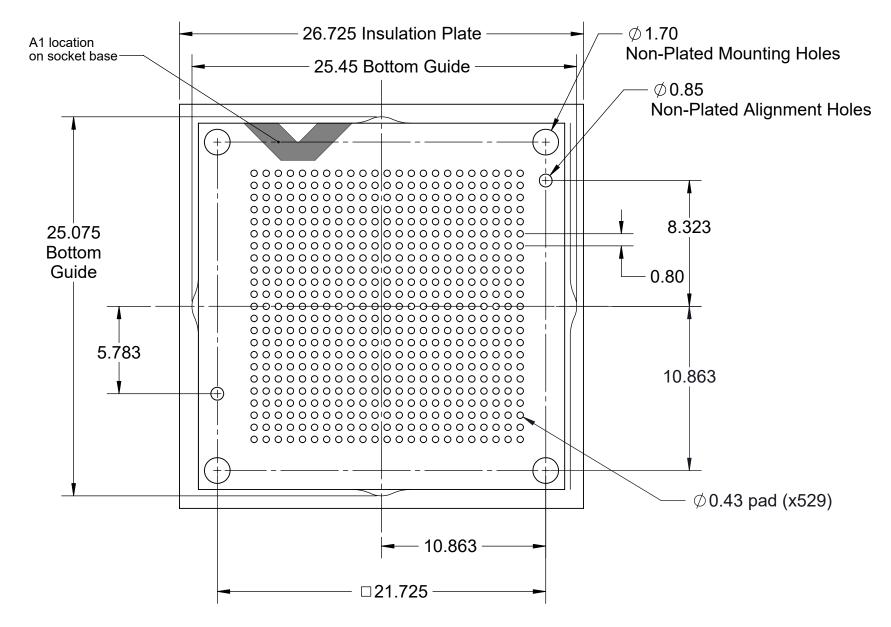
Description: SBT-BGA529 19x19mm 23x23 array 0.8mm pitch

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SE	Material: N/A	
9	Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodelectronics.com	Finish: N/A Weight: 31.70

STATUS: Quality Approval Pending	SHEET: 1 OF 5	REV. B
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 2:1
FILE: SBT-BGA-6528 Dwg	DATE: 09/18/2015	



Description: Recommended PCB Layout

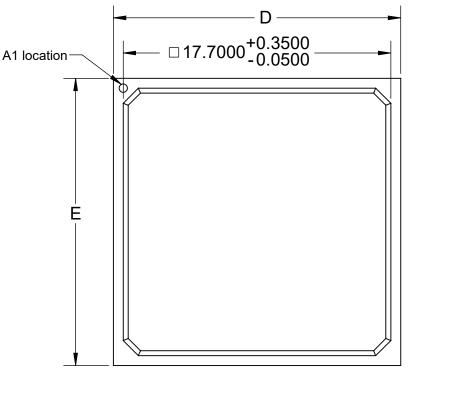
Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

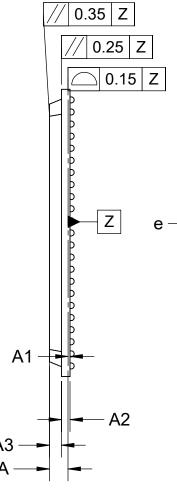
<u>Tolerances:</u> Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SB	T-BGA-6528 Drawing	Material: N/A
9	Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodelectronics.com	Finish: N/A Weight: 31.70

Target PCB Recommendations Total thickness: 1.6mm min. Plating: Gold or Solder finish

STATUS: Quality Approval Pe	ending SHEET: 2 OF 5	REV. B
ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 4:1
FILE: SBT-BGA-6528 Dwg	DATE: 09/18/2015	





-000 Øb Ø 0.25 (M) ZXY Ø 0.10 DIM Minimum Maximum 1.43 1.85 А 0.18 0.38 A1

0.50

0.75

0.30

A2

A3

b

D Е

е

1. Dimensions are in millimeters.

 Interpret dimensions and tolerances per ASME Y14.5M-1994.
Dimension b is measured at the maximum solder ball diameter, parallel to datum plane Z.

4. Datum Z (seating plane) is defined by the spherical crowns of the solder balls.

Description: BGA

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice

	SBT-BGA-6528 Drawing	Material: N/A	STATUS: Quality Approval Pending	SHEET: 3 OF 5	REV. B
	Ironwood Electronics, Inc. Tele: (800) 404-0204	Finish: N/A Weight: 31.70	ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 4:1
V	www.ironwoodelectronics.com	Weight. 01.70	FILE: SBT-BGA-6528 Dwg	DATE: 09/18/2015	

Array:	23x23
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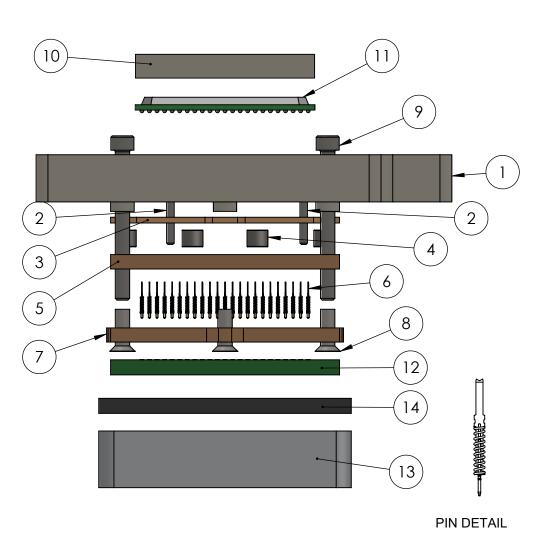
19.00 BSC

19.00 BSC 0.8 BSC

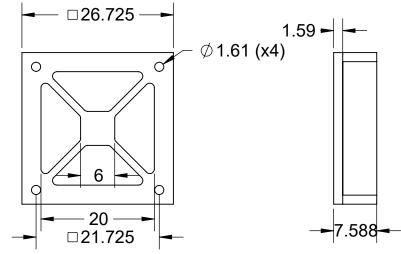
0.62

0.85

0.50



ITEM NO.	DESCRIPTION	Material
1	Socket Base Aluminum Alloy	
2	Dowel pin	Stainless Steel
3	Floating Guide	Semitron MDS 100
4	Floating Guide Spring	Stainless Steel
5	Middle Guide	Semitron MDS 100
6	Stamped Spring Pin	Berylium Copper/ Gold Plated
7	Bottom Guide	Semitron MDS 100
8	Pin Guide Screw	Peek unfilled
9	#0-80 X .625 LG, SOC HD CAP SCREW, ALLOY STL, BLK OXIDE	Alloy Steel
10	Compression Plate 19MM	7075-T6 Alumium Alloy
11	Compatible BGA 19x19mm 0.8mm pitch 23x23 array	FR4 High temp
12	Customer's target PCB	FR4 Standard
13	Backing Plate	7075-T6 Aluminum Alloy
14	Insulation Plate	High Temp Substrate



Description: Socket Material Info

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams.

Tolerances: Hole diameters ±0.03mm [±0.001"], Pitches (from true position) ±0.025mm [±0.001"], substrate thickness tolerance ±10%, all other tolerances ±0.13mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

INSULATION PLATE

SBT-BGA-6528 Drawing		STATUS: Quality Approval Pending	SHEET: 4 OF 5	REV. B
Ironwood Electronics, Inc. Tele: (800) 404-0204	Finish: N/A Weight: 31.70	ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 5:2
www.ironwoodelectronics.com	Weight. 01.70	FILE: SBT-BGA-6528 Dwg	DATE: 09/18/2015	

Re v	Date	Initi als	Description
В	3/21/18	MR	Replaced socket base screw

Description: Sheet1

Primary dimension units are millimeters, Secondary dimension units are [inches], Weight is in grams. <u>Tolerances</u>; Hole diameters ±0.0254mm [±0.001"], Pitches (from true position) ±0.0762mm [±0.003"], substrate thickness tolerance ±10%, all other tolerances ±0.127mm [±0.005"] unless stated otherwise. Materials and specifications are subject to change without notice.

SBT-BGA-6528 Drawing			STATUS: Quality Approval Pending	SHEET: 5 OF 5	REV. B
•	©2015 Ironwood Electronics, Inc. Tele: (800) 404-0204 www.ironwoodelectronics.com	Finish: Weight:	ENG: S. Huang	DRAWN BY: M. Raske	SCALE: 5:2
			FILE: SBT-BGA-6528 Dwg	DATE: 09/18/2015	