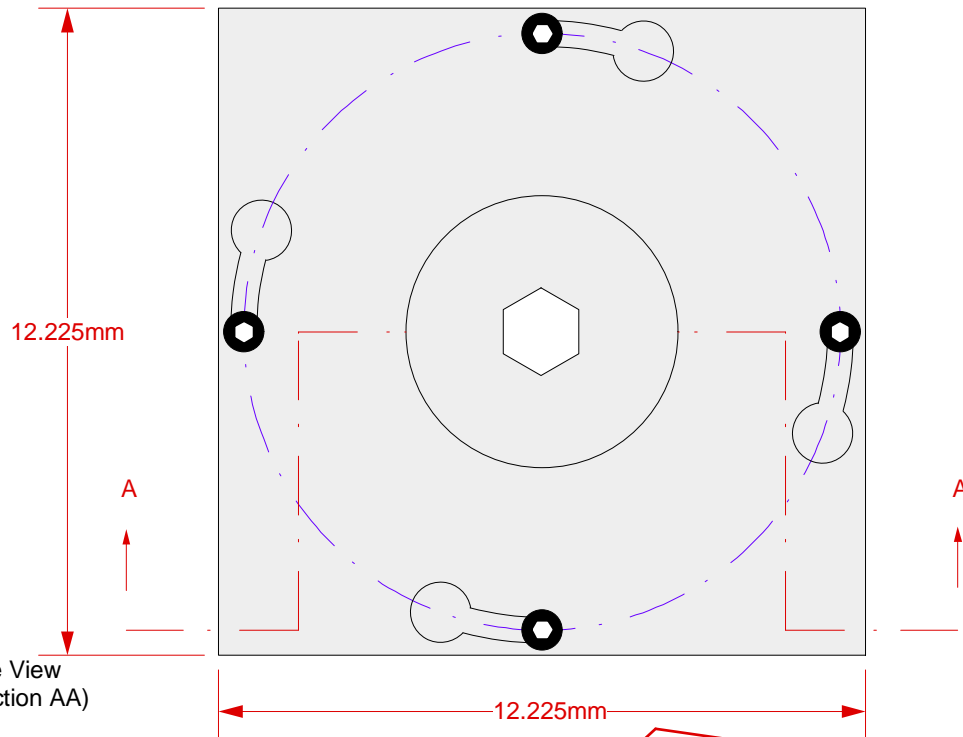
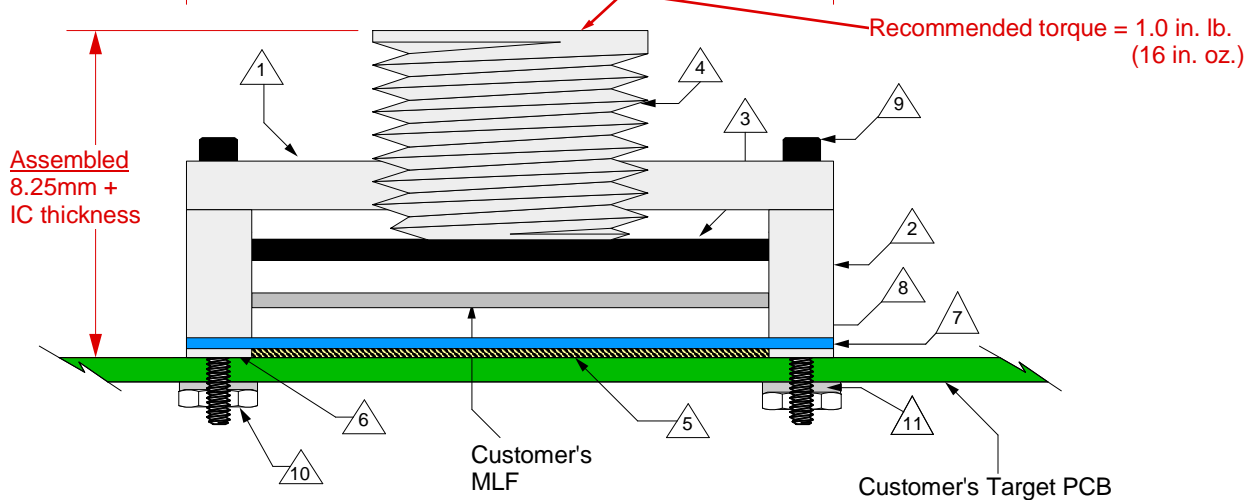


Top View



Side View
(Section AA)




GHz MLF Socket - Direct mount, solderless

Features

- Directly mounts to target PCB (needs tooling holes) with hardware.
- High speed, reliable Elastomer connection
- Minimum real estate required
- Compression plate distributes forces evenly
- IC guide prevents over compression of elastomer
- Easily removable swivel socket lid

- △ 1 Socket Lid: Black anodized Aluminum. Thickness = 2.5mm.
- △ 2 Socket base: Black anodized Aluminum. Thickness = 5mm.
- △ 3 Compression Plate: Black anodized Aluminum. Thickness = 3.0mm.
- △ 4 Compression screw: Clear anodized Aluminum. Thickness = 5mm, Hex socket = 3mm.
- △ 5 Elastomer: 20 micron dia gold plated brass filaments arranged symmetrically in a silicone rubber (63.5 degree angle). Thickness = 0.5mm.
- △ 6 Elastomer Guide: Cirlex Thickness = 0.475mm.
- △ 7 IC (MLF) Guide: Ultem1000
- △ 8 Socket base screw: Socket head cap, Alloy steel with black oxide finish, 0-80 fine thread, 9.525mm long.
- △ 9 Socket lid screw: Shoulder screw, 18-8 SS, 0-80 fine thread.
- △ 10 Socket base nut: 18-8 Stainless steel, 0-80 fine thread.
- △ 11 Nylon washer: 1.73mm ID; 4.78mm OD 0.64mm thickness.

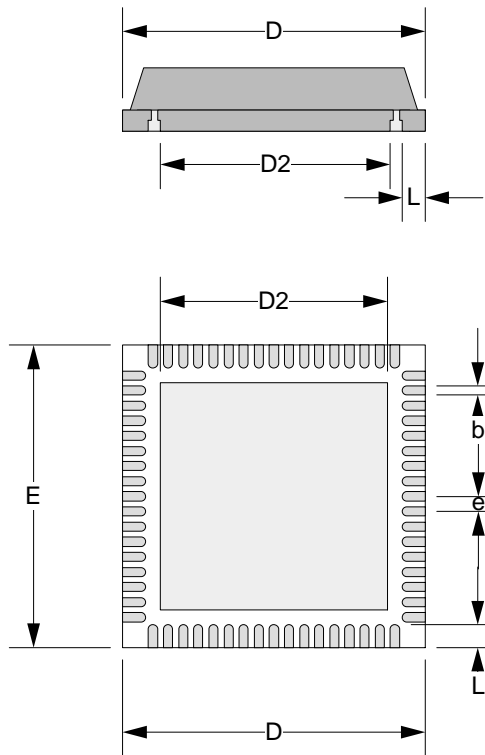
	SG-MLF-7005 Drawing	Status: Released	Scale: -	Rev: F
	© 2009 IRONWOOD ELECTRONICS, INC. Tele: (952) 229-8200 www.ironwoodelectronics.com	Drawing: H. Hansen		Date: 10/22/02
		File: SG-MLF-7005 Dwg.mcd	Modified: 6/26/09, AE	

All tolerances: ±0.125mm (unless stated otherwise). Materials and specifications are subject to change without notice.


Package Code	C	B	Z1max	A1max	Z2max	A2 max	e	X	Y	N	Thermal Pad Recommendations
MLF36A	2.97	1.68	6.36	4	6	4	0.5	0.28	0	36	4.08 x 4.08
MLF40A	2.72	1.68	6.36	4.78	6.36	4.78	0.5	0.28	0.69	40	4.58 x 4.58
MLF28B	2.98	1.68	6.36	4.27	6.36	4.27	0.65	0.37	0.95	28	3.08 x 3.08
MLF20C	3.3	1.68	6.36	3.62	6.36	3.62	0.8	0.42	1.06	20	3.84 x 3.84
MLF48G	2.813	1.763	6.2	4.6	6.2	4.6	0.4	0.2	0.6	48	4.1 x 4.1
MLF32D	2.663	1.72	6.29	4.9	6.29	4.9	0.65	0.35	0.6	32	4.3 x 4.3

Recommended PCB Layout Tolerances: $\pm 0.025\text{mm}$ unless stated otherwise.

All dimensions are in mm.



Package Code	e	D min	D max	E min	E max	b min	b max	L min	L max	D2	N
MLF36A	0.5	5.85	6.15	5.85	6.15	0.18	0.3	0.5	0.75	4.18	36
MLF40A	0.5	5.85	6.15	5.85	6.15	0.18	0.3	0.3	0.5	4.68	40
MLF28B	0.65	5.85	6.15	5.85	6.15	0.23	0.35	0.5	0.75	4.17	28
MLF20C	0.8	5.85	6.15	5.85	6.15	0.28	0.4	0.5	0.75	3.94	20
MLF48G	0.4	5.85	6.15	5.85	6.15	0.15	0.25	0.3	0.5	4.1	48
MLF32D	0.65	5.85	6.15	5.85	6.15	0.25	0.35	0.35	0.45	4.3	32

	SG-MLF-7005 Drawing	Status: Released	Scale: 3:1	Rev: F
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		File: SG-MLF-7005 Dwg.mcd	Modified: 6/26/09, AE	