## SIMULA - Consumer Product Solutions

November 2018





#### B.C.E. s.r.l.



#### **CONTENTS**

1.0

#### **SIMULA TECHNOLOGY**

**8 Facts About Simula** 

**Global Support** 

**Solution Overview** 

**Quality System** 

**General Overview: Product Solution** 

2.0

#### **CORE COMPETENCIES**

**Engineering Integration** 

**Design Integration** 

**Manufacturing Integration** 

**Tooling Competitiveness** 

**Cable Assembly Competitiveness** 

**Laboratory Equipment** 



#### **SIMULA TECHNOLOGY Product Solutions**

**Consumer Solutions** 



#### B.C.E. s.r.l.





#### **SIMULA TECHNOLOGY**

- 8 Facts About Simula
- Global Support
- Core Competencies
- Solution Overview



#### B.C.E. s.r.l.



## **8 Facts About Simula**







development



On site sales and FAE







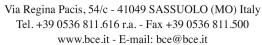














## **Global Support**

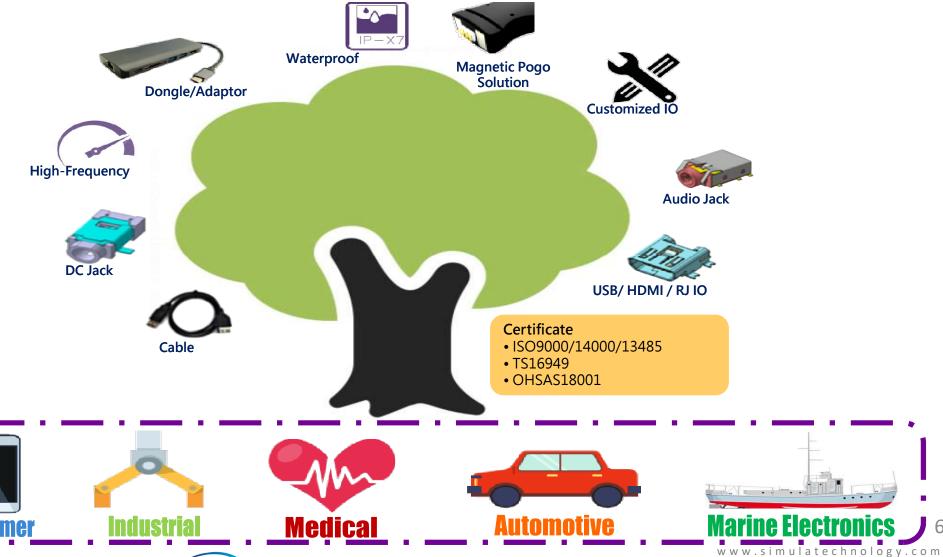








## **Solution Overview**









## **Quality Systems**

- ISO9001:2005
- IATF 16949:2016
- ISO13485:2003
- IS014001:2005
- OHSAS18001:2007
- QC080000:2012















B.C.E. s.r.l.



## **General Overview: Product Solutions**



Industrial & Outdoor Solutions

**Automotive Solutions** 

**Consumer Product Solutions** 

Medical & Healthcare Solutions

Others & Turn-Key Solutions









#### **CORE COMPETENCIES**

- Engineering Integration
- Design Integration
- Manufacturing Integration
- Tooling Competitiveness
- Cable Assembly Competitiveness
- Laboratory Equipment









## **Core Competencies**

## **Engineering Integration**

## Design Integration

- Receptacle & plug design
- Component verification
- Raw cable design
- Variety ways for cable manufacturing

#### Mechanical Analysis

- Injection Analysis
- Thermal analysis
- High Frequency analysis

## Manufacturing Integration

- In-House Tooling
- · High precision stamping
- Precision injection
- Different ways for assembly

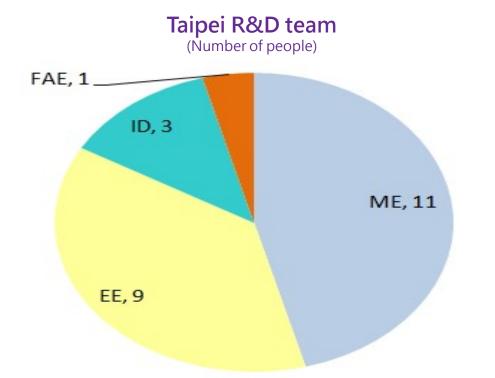


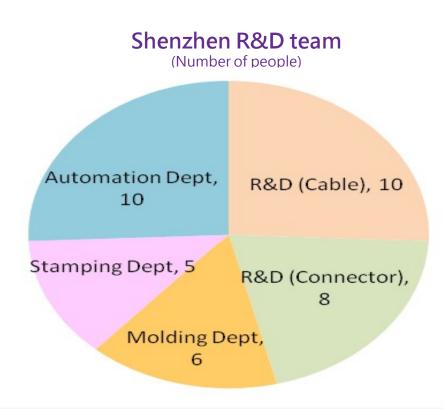
Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it



10

## **Core Competencies - Engineering Integration**





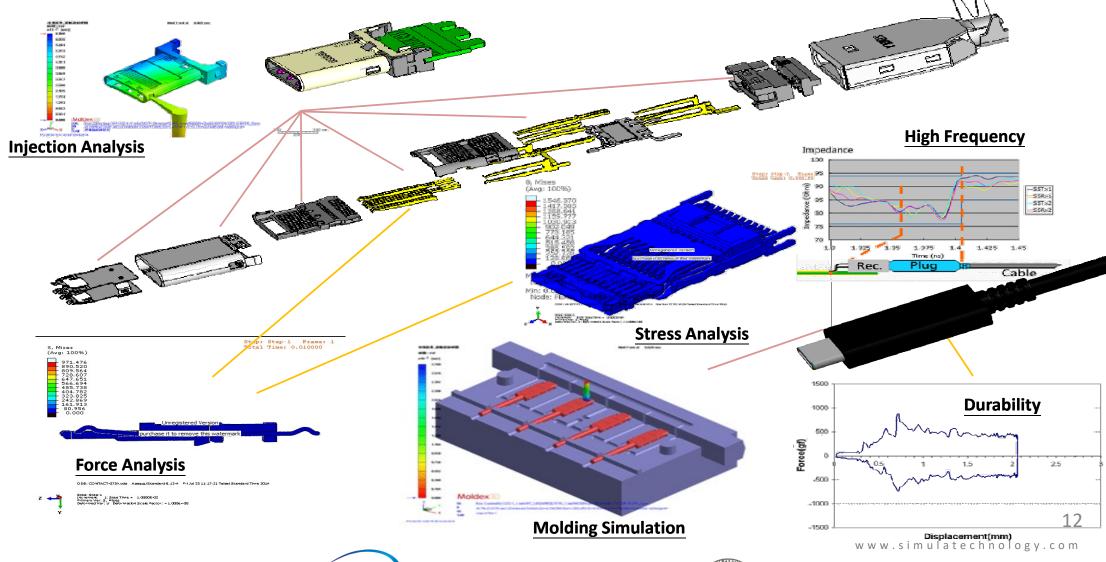
- (1) 63 R&D (24 TPE /39 CN) and 3 FAE for the Worldwide team (1 EE/ 2 ME).
- (2) Over 50% of R&D has more than 10 years of experience.
- (3) Taipei: New project development, Advanced technology;
- (4) Shenzhen: MP, process engineers, cable development.





11

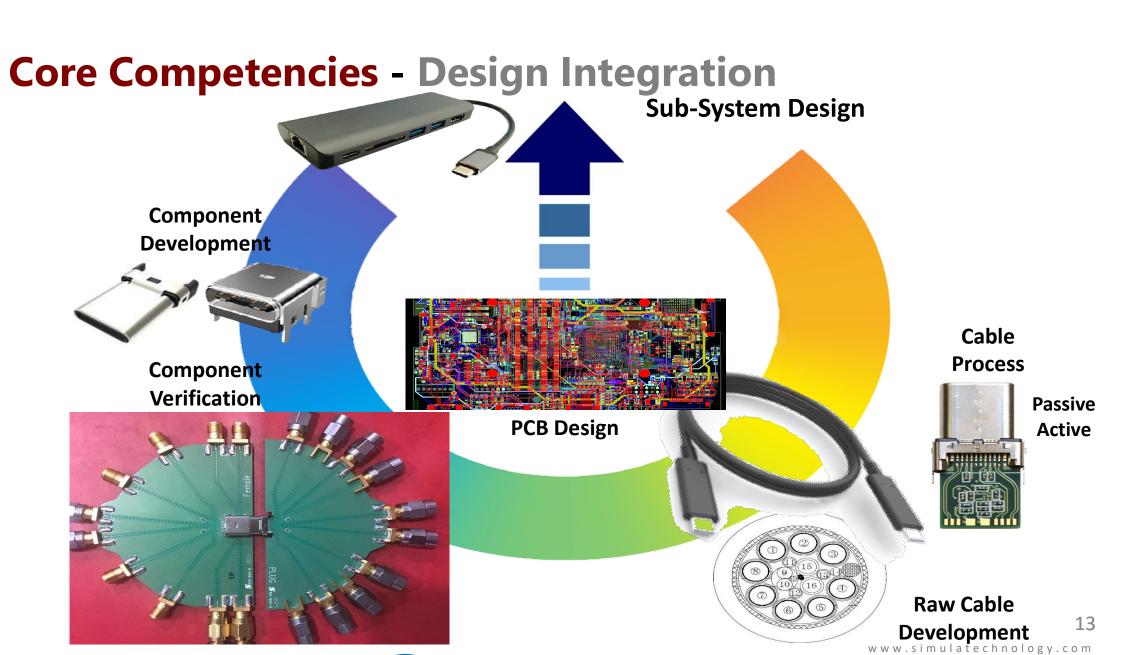
## **Core Competencies - Engineering Integration**





#### B.C.E. s.r.l.











## **Core Competencies – Manufacturing Integration**



High Precision Stamping
■ 16set 20~80 ton Aida, Kyori, etc...



**Precision Injection** 





automation.







**Verification Lab** 



**Tooling Shop** 



B.C.E. s.r.l.

Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it



14

## **Tooling Competitiveness**

■ Vertical integration in tooling. Precision tool design and process.





- Seibu (±0.002mm)
- Sodick (±0.003mm)
- 泰州(±0.03mm)



- Sodick (±0.003mm)
- 亞特 (±0.02mm)



# **Optical Grinding**

• Waida (±0.001mm)

www.simulatechnology.com



15

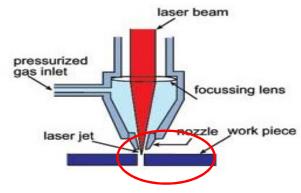
#### Auto - removing the cable jacket

Laser cutting because of the cable diameter only 36~40 gauge

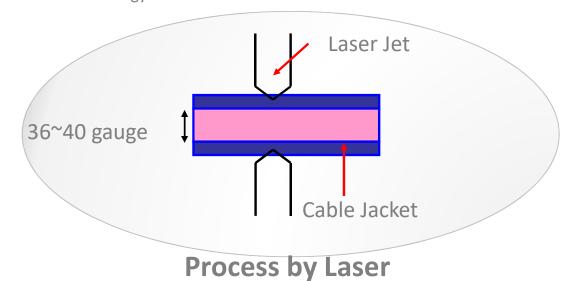
#### **Auto - soldering process**

Hot bar for HDMI D fine pitch 0.80 mm





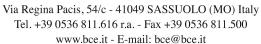
Cabapble to remove cable jacket above 36 gauge by using Laser Technology



www.simulatechnology.com

16







**Automatic Wire Cutting, Stripping Machines** 





**Automatic Welding Machine** 





Automatic Soldering Machine (Hot Bar)





**Automatic Cutting Laser Machine** 









## **Soldering Process**

## **Manual Soldering**





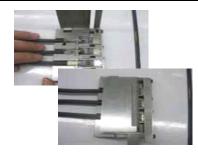
## **IR Soldering**







## **Hot Bar Soldering**













Automation

(wire cutting, pressing and soldering)



Low Pressure Molding



Waterproof Tester



Laser Machine



Ultrasonic Drilling Machine



19

www.simulatechnology.com



B.C.E. s.r.l.



## **Lab Equipment - Electrical & Environment**

#### **Electrical Performance**



#### Spring Force / Contact Resistance Tester 自動阻抗力機

Measure and record spring force and contact resistance of each spring at specific working height.

- Function: Spring Force Test (彈力測試)
- Contact Resistance Test (阻抗測試)

## 2000000

#### AC Source 電源供應測試儀

Make sure connector work successfully under the particular range of voltage and current

• Function: High Current Test (大電流測試)



### 64-Pin Contact Resistance/Lifetime Tester 64-Pin 阻抗/壽命測試機

Life cycle testing for whole series products. Monitor the change of contact resistance during compression.

- Function: Life Cycle Test (壽命測試)
- Contact Resistance Test (阻抗測試)



#### Single-Pin Contact Resistance/Lifetime Tester 單pin 阻抗/壽命測試機

Life cycle testing for single pin. Monitor the change of contact resistance during compression.

- Function: Life Cycle Test (壽命測試)
- Contact Resistance Test (阻抗測試)

#### **Environmental Testing**



#### Thermal Shock Tester 冷熱衝撃機

Continuous environmental testing under the flashy cycle of extremely high and low temperature. To make sure the qualified electrical performance of material.

• Function: Highest and lowest temperature Test (高低溫檢測)



#### Salt Spray Tester 鹽水噴霧機

Checking corrosion resistance of gold-plated product. we can predict the suitability in use as a protective finish.

• Function: Oxidation Resistance Test (抗氧化測試)



#### Temperature & Humidity Chamber 恆溫恆濕機

To create repeatable environmental conditions for numerous product lines

• Function: Environmental Test (環境測試)



## Hot-Air Reflow Machine 全熱風回焊機

Simulate SMT process. Make sure gold-plated products and plastic materials keep same electrical performance and physical appearance. Do side force test for the pins mounted on PCB after Reflow machine.

www.simulatechnology.com

20



#### B.C.E. s.r.l.



## **Lab Equipment – Mechanical**

#### Mechanical Performance



#### Profile Projector 立式光學投影機

Measure the length, width, angle of products

• Function: Physical Inspection (外觀檢驗)



#### 30X to 350X Measuring Microscope 30X至350X工具顯微鏡

Enlargement, photo, and high precision measurement. Enlarge one part of product to check physical situation and provide effective analysis.

• Function: Physical Inspection (外觀檢驗)



#### X-Ray Plating Thickness Tester 螢光膜厚測試儀

Measure the thickness of plating and check the data fitting customer demand.

• Function: Plating Thickness Inspection (電鍍膜厚檢驗)



#### X ray fluorescence spectrometer (ROHS) X 射線螢光光譜儀 (ROHS)

Analyze or measure element kinds and content, to test the content of poisonous and harmful substances

• Function: ROHS Compliance



- Non-destructive investigation
- Dimension characterization for assembly











www.simulatechnology.com







## **Lab Equipment – Static/Dynamic**

### Static/Dynamic Performance

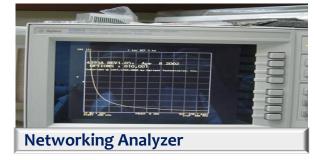


**Arbitrary Wave Form Generator** 



**Package Loss Test Machine** 









#### **Efficient Technical Support Static Function**

- -Insertion Loss
- -Return Loss
- -Cross Talk
- -CMRR
- -Inductance
- -Capacitance
- -Hi-pot/IR Test

#### **Dynamic Function**

- -EMI
- -IEEE
- -ISN
- -Surge/ESD







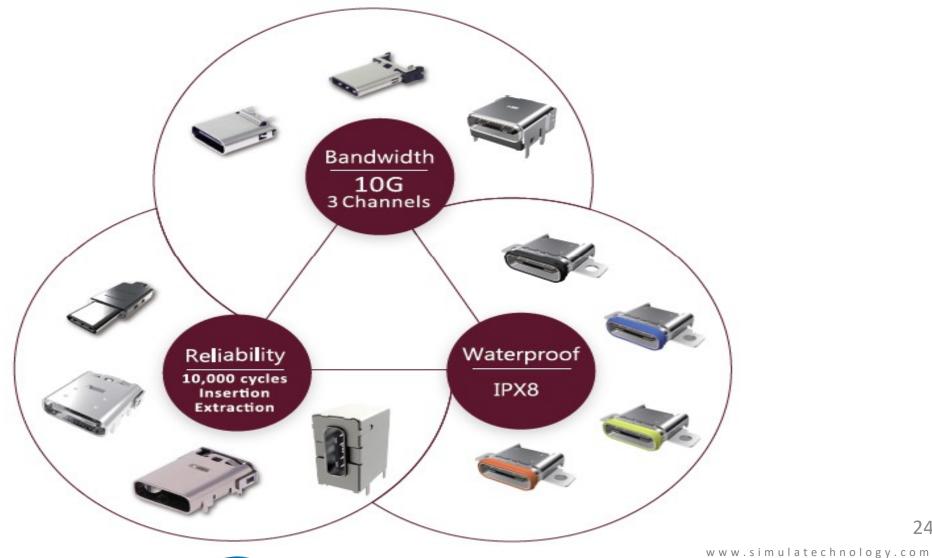








## **Consumer Solutions – USB-IF Certified Type-C**



24



## **Consumer Solutions - Waterproof USB-C/Audio/Micro-B**

#### **Component Level**

- **Insert Molding**
- Mylar (Support up to IPX3)
- Adhesive (Required from IPX4)

#### **Device Level**

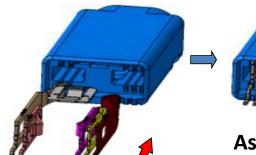
**Device Case Mechanical Support** (O-Ring)

Example: WP3E8A/WP3E7C/WP3E7D/WP3E8B









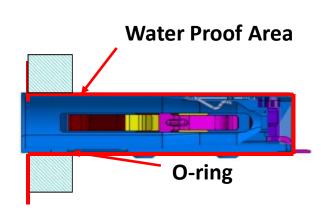




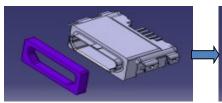


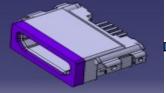
Example:WP812B/C/D



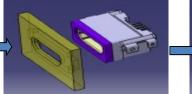


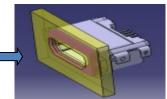
#### **Waterproof uUSB Demo**





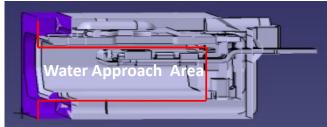
Pin











**Assemble O-ring** 

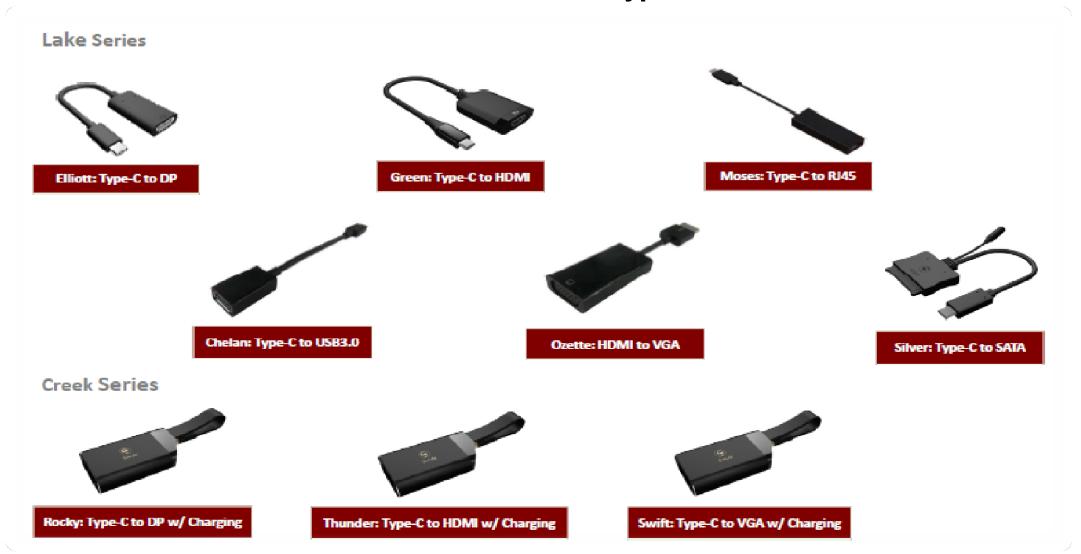


B.C.E. s.r.l.

Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it

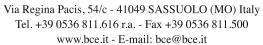


## **Consumer Solutions** – Lake and Creek Series (Type C Product: Accessories)













#### Aurora - Three ports USB 3.0 + One Type C Hub

#### **■** Features

- ✓ 3 x USB-A (5/10 Gbps) output ports (BC1.2/Samsung/Apple charging)
- ✓  $1 \times USB-C$  (5/10 Gbps) output port
- ✓ PD downstream charging up to 5V/3A
- ✓ PD pass through charging up to 20V/3A
- ✓ Cable length 0.15m







Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it





#### Anderson - Two ports USB 3.0 + Two Type C Hub

#### **■** Features

- ✓ 2 x USB-A (5/10 Gbps) output ports (BC1.2/Samsung/Apple charging)
- ✓ 2 x USB-C (5/10 Gbps) output port
- ✓ PD downstream charging up to 5V/3A
- ✓ PD pass through charging up to 20V/3A
- ✓ Cable length 0.15m







Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it





#### **Brooks** - Two ports USB 3.0 + One RJ45 + One Type C Hub

#### **■** Features

- ✓ 2 x USB-A (5/10 Gbps) output ports (BC1.2/Samsung/Apple charging)
- $\checkmark$  1 x USB-C (5/10 Gbps) output port
- ✓ 1 x 10/100/1000M GbE
- ✓ PD downstream charging up to 5V/3A
- ✓ PD pass through charging up to 20V/3A
- ✓ Cable length 0.15m











**Baker- 1-13** Dock for Display Port/HDMI/VGA Video and Peripherals Expansion of a Host Device

#### **■** Features

- ✓ Up to maximum 5 video outputs simultaneously
  - 2 x DP1.4 output (4k/60Hz)
  - 2 x DP1.2 output
  - 1 x HDMI2.0b output (4K/30Hz)
- ✓ 1 x Type-C 5V/1.5A charging output
- ✓ 4 x USB 3.1 Type A supporting Gen2 Data Rate
- ✓ Audio speaker
- ✓ GbE
- ✓ Maximum 180W Pass Through DC power





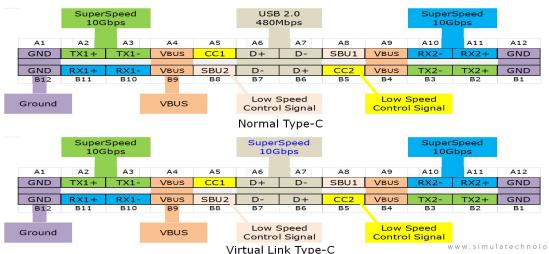
B.C.E. s.r.l.

Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it



#### **Consumer Solutions**

USB Type-C Alternate Modes				
	VirtualLink	DisplayPort (4 Lanes)	DisplayPort (2 Lanes)	Base USB-C
Video Bandwidth (Raw)	32.4Gbps	32.4Gbps	16.2Gbps	N/A
USB 3.x Data Bandwidth	10Gbps	N/A	10Gbps	10Gbps + 10Gbps
High Speed Lane Pairs	6	4		
Max Power	Mandatory: 15W Optional: 27W	Optional: Up To 100W		





#### B.C.E. s.r.l.

Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it



# 10G|3 Channels irtualLink

VirtualLink is an open industry standard developed to meet the connectivity requirements of current and next-generation virtual reality (VR) headsets. VirtualLink is a consortium defined Alternate Mode of USB Type-C™ designed to deliver the power, display, and data required to power VR headsets through a single USB Type-connector



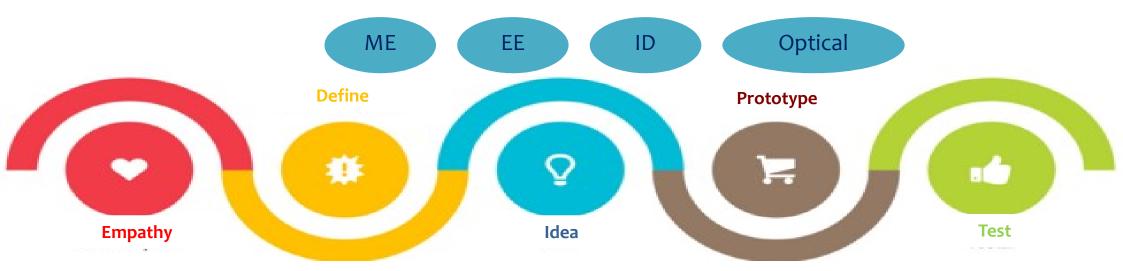




## Why Simula?

- Design Capability
- Design Process
- Simulation Analysis
- Manufacturing Competitiveness
- Comprehensive & Advance Tester
- Superior Technology Solution Partner







B.C.E. s.r.l.

Via Regina Pacis, 54/c - 41049 SASSUOLO (MO) Italy Tel. +39 0536 811.616 r.a. - Fax +39 0536 811.500 www.bce.it - E-mail: bce@bce.it



www.simulatechnology.com<sub>32</sub>





# Thank you





#### B.C.E. s.r.l.

